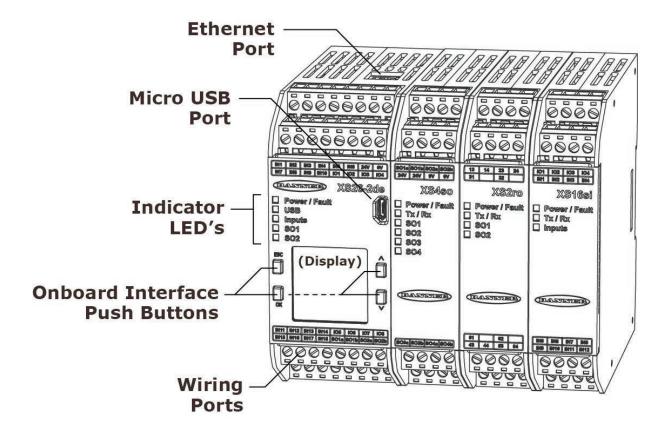
# XS/SC26-2 Safety Controller Quick Start Guide



## **About this Guide**

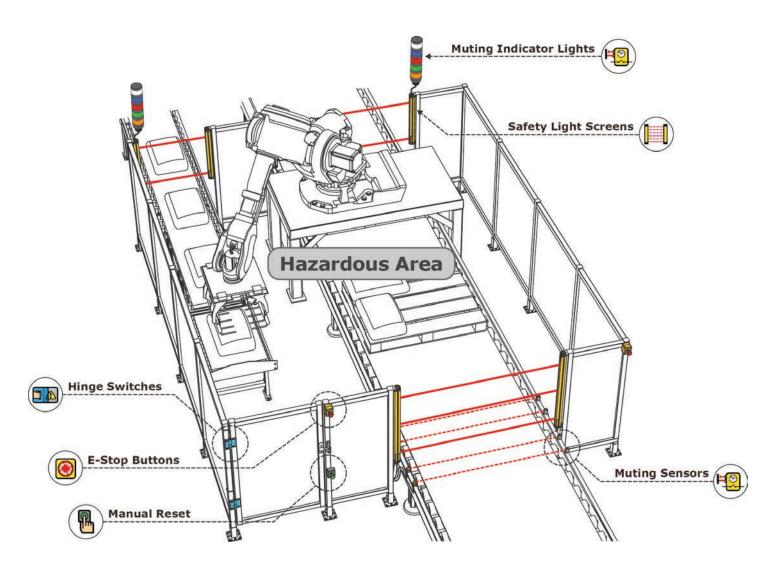
This guide is designed to help you create a sample configuration for the XS/SC26-2 Safety Controller using the XS26-2 Expandable Safety Controller PC Interface. For complete information on mounting, device installation and operation, commissioning checkout procedures, product specifications, troubleshooting, and glossary, please refer to the Safety Controller Instruction Manual (p/n 174868) and support documentation for individual safety input and output devices. Use of this document assumes familiarity with pertinent safety standards and practices as outlined in the Instruction Manual.

### **Product Overview**



# **Designing a Sample Configuration**

The configuration process used in this guide provides basic understanding of the software features that are necessary to create a configuration for any application. The example configuration is based on a sample application which makes use of the following devices: an XS/SC26-2 Safety Controller, an E-stop button, a Safety Light Curtain, an Interlocked Gate Switch, and a Manual Reset. The illustration below depicts these devices and additional safety equipment for a sample Robotic Cell application.



# **Software Installation**

System Requirements	
Operating system:	Windows 7, Windows 8 (except Windows RT), or Windows 10 <sup>1</sup>
System Type:	32-bit, 64-bit
Hard drive space:	80 MB (plus up to 280 MB for Microsoft .NET 4.0, if not already installed)
Memory (RAM):	512 MB minimum, 1 GB+ recommended
Processor:	1 GHz minimum, 2 GHz+ recommended
Screen Resolution:	1024x768 full color minimum, 1650x1050 full color recommended
Third-party software:	Microsoft .NET 4.0 (included with installer), PDF Viewer (such as Adobe Acrobat)
USB port:	USB 2.0

The XS26-2 Expandable Safety Controller PC Interface can be downloaded from <a href="https://www.bannerengineering.com/xs26">www.bannerengineering.com/xs26</a>.

**Important**: Administrative rights are required to install the Safety Controller drivers (needed for communication with the controller).

#### To install the software from the Banner Engineering website:

- 1. Download the latest version of the software from www.bannerengineering.com/xs26.
- 2. Navigate to and open the downloaded file.
- 3. Click **Next** to begin the installation process.
- 4. Confirm the software destination and availability for users and click **Next**.
- 5. Click **Next** to install the software.
- 6. Depending on your system settings, a popup window may appear prompting to allow XS26-2 Expandable Safety Controller to make changes to your computer. Click **Yes**.
- 7. Click Close to exit the installer.

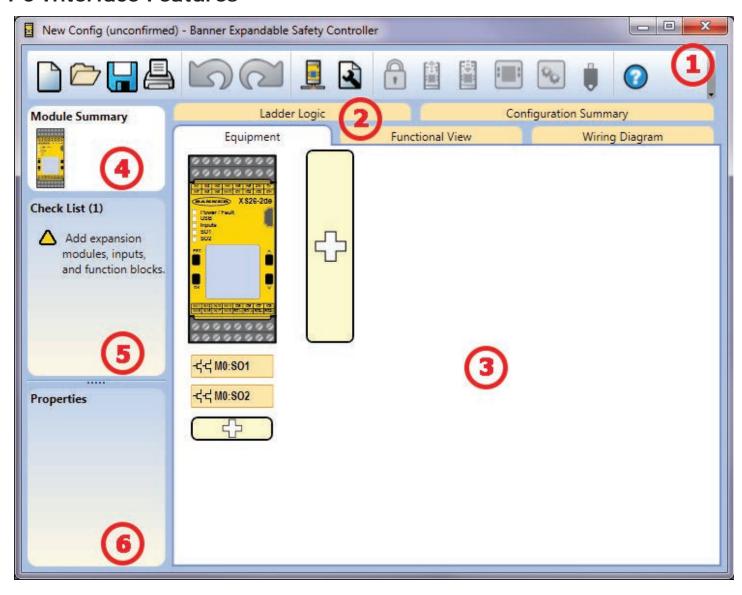
Open XS26-2 Expandable Safety Controller from the Desktop or the Start Menu.

<sup>1.</sup> Windows is a registered trademark of Microsoft Corporation in the United States and/or other countries.

# **Designing a Configuration**

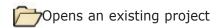
Open XS26-2 Expandable Safety Controller from the Desktop or the Start Menu.

#### **PC Interface Features**



# **1** Navigation Toolbar

	Starts a Ne and Sample	w Project	or op	ens a	Recent	project
	and Sample					



1	Saves	(or Saves	As)	the	project	to	the	user-
Į	defined	location						



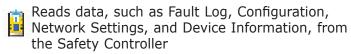
Reverts up to ten previous actions

Re-applies up to ten previously reverted actions



Displays Project Settings





Writes the data, such as Configuration and/or Network Settings, to the Safety Controller

Makes the Live Mode view available

Makes the Simulation Mode View available

Indicates SC-XM2 drive connection

Opens the Help options

#### 2 Tabs

- **Equipment**—displays an editable view of all connected equipment.
- Functional View—provides an editable iconic representation of the control logic.
- Wiring Diagram—displays the I/O device wiring detail for use by the installer.
- Ladder Logic—displays a symbolic representation of the Controller's safeguarding logic for the use by the machine designer or controls engineer.
- Industrial Ethernet (when enabled)—displays editable network configuration options.
- Configuration Summary—displays a detailed configuration summary.
- Live Mode (when enabled)—displays the live mode data, including current faults.
- Simulation Mode (when enabled)—displays the simulation mode data

### 3 Selected view

Displays the view corresponding to the selected tab (Equipment view shown).

# **4** Module Summary

Displays the Base Controller and any connected modules.

### **5** Checklist

Provides action items to configure the system and correct any errors to successfully complete the configuration.

# **6** Properties

Displays the properties of the selected device, function block, or connection (properties cannot be edited in this view, click Edit to make changes).

## **Define the Project Settings**

Click **Project Settings**.

Enter the information about the project:

#### **Configuration Name**

Name of the configuration; displayed on the controller (models with display); different from file name.

#### **Project**

Project name is useful for distinguishing between various application areas.

#### **Author**

Person designing the configuration.

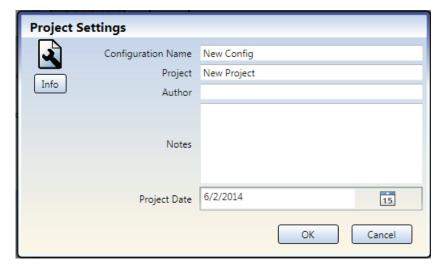
#### **Notes**

Supplemental information for this configuration or project.

#### **Project Date**

Date pertaining to the project.

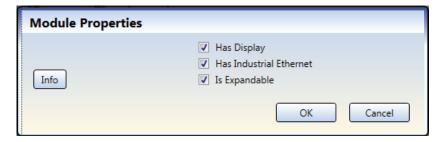




# **Add Equipment**

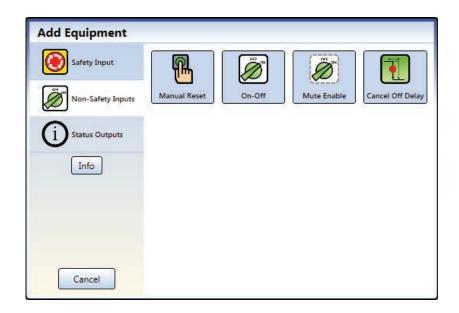
- 1. On the **Equipment** view select your Base Module properties (Display, Industrial Ethernet, Expandability) by either double-clicking the module or clicking the **Edit** under the properties table when the module is selected.
- 2. Add **Safety Input** devices by clicking under the Base Module:
  - Emergency Stop
  - Gate Switch
  - Optical Sensor

**Note:** For the purpose of this configuration default device properties are used.





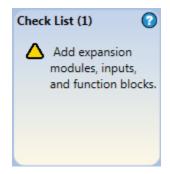
- 3. Add **Non-Safety Inputs** by clicking under the Base Module:
  - Manual Reset



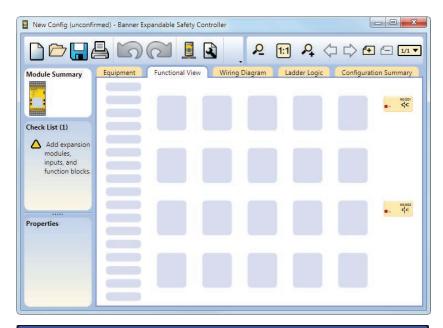
#### **Create Connections**

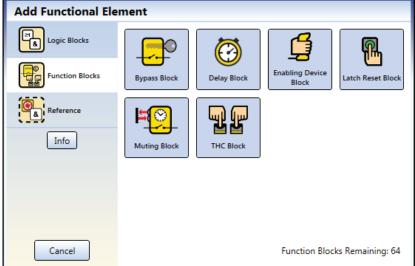
4. Go to Functional View.

**Note:** The **Check List** on the left lists any missing connections that need to be added before the configuration is valid.

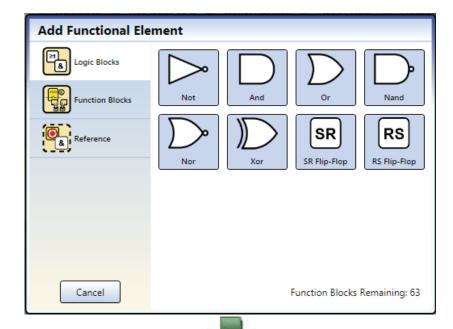


- 5. Add the **Function Blocks** by clicking on one of the empty placeholders in the middle area:
  - · Latch Reset Block

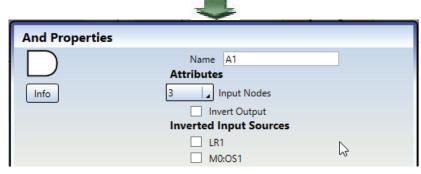




- 6. Add **Logic Blocks** by clicking on one of the empty placeholders in the middle area:
  - And

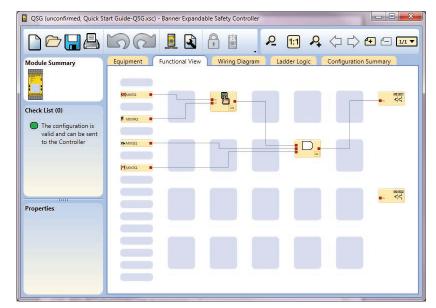


7. For this configuration, increase the number of **Input Nodes** to "3".



- Connect Optical Sensor, Gate Switch, and Latch Reset Block to one of the input nodes on the AND block.
- Connect Emergency Stop and Manual Reset to the Latch Reset Block.
- 10. Connect the **AND** block to the **Solid State Output** (**SO1**).

**Note:** You may re-arrange any of the Equipment blocks or Functional Elements blocks for a better visual representation of the connections. Solid State Output blocks cannot be moved.



### Save the Configuration

- 1. Click Save.
- Select Save As.
- 3. Navigate to the folder where you wish to save your configuration.
- 4. Name the file (may be the same or different from the Configuration name).
- 5. Click Save.



### **Confirm the Configuration**

- 1. Power the Safety Controller and connect it to the PC using the appropriate USB cable.
- 2. Click Send to Controller.
- 3. Enter the password (the default password is 1901).
- 4. Click **Continue** to enter the config-mode.
- 5. After the **Reading Configuration from the Controller** process is completed, the **Confirm Configuration** screen opens. Verify that the configuration is correct.



- 6. Scroll to the end of the configuration and click **Confirm**.
- 7. After the **Send Configuration To Controller** process has completed, click **Close**.
- 8. Reset the Safety Controller for the changes to take effect.

#### You have completed the sample configuration.



It is the responsibility of the Qualified Person who configures, installs, or maintains the XS26-2 Safety Controller to:

- Carefully read, understand, and follow the information in the XS26-2 manual (which can be accessed via the drop-down Help menu of the PC Interface)
- Perform a risk assessment of the specific machine guarding application
- Determine what safeguarding devices and methods are appropriate per the requirements defined in ISO 13849-1 and those referenced in the XS26-2 manual
- Create and confirm each XS26-2 configuration and then verify that the entire safeguarding system (including input devices and output devices) is operational and working as intended
- Periodically re-verify, as needed, that the entire safeguarding system is working as intended

Failure to follow any of these recommendations may potentially create a dangerous condition that may lead to serious injury or death.

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