

# Metal Composite Power Inductor (wire wound) Specification Sheet



# CIGW160808XMR47MLC (1608 / EIA 0603)

### **APPLICATION**

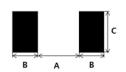
Smart phones, Tablet, Wearable devices, Power converter modules, etc.



### **FEATURES**

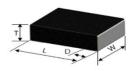
Small power inductor for mobile devices
Low DCR structure and high efficiency inductor for power circuits.
Monolithic structure for high reliability
Free of all RoHS-regulated substances
Halogen free

### RECOMMENDED LAND PATTERN



	Unit : mm			
TYPE	1608			
Α	0.8			
В	0.5			
С	0.9			

### DIMENSION





[Bottom	View]

TYPE	Dimension [mm]						
IIFL	١	W	Т	D			
1608	1.6±0.2	0.8±0.2	0.7±0.1	0.35±0.15			

### DESCRIPTION

Part no	Size	Thickness	Inductance	Inductance DC Re		DC Resistance [mΩ]		Rated DC Current * 1 [A]		Rated DC Current * 2 [A]	
	[inch/mm] [mm]	[mm] (max)	[uH]	iH] (%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
CIGW160808XMR47MLC	0603/1608	0.8	0.47	±20	43	37	2.7	3	3	3.3	

<sup>\*</sup> Inductance : Measured with a LCR meter 4991A(Agilent) or equivalent (Test Freq. 1MHz, Level 0.1V)

when current flows and temperature has risen to 40℃ whichever is smaller. (Reference: ambient temperature is 25℃±10)

(Isat): Allowable current in DC saturation: The DC saturation allowable current value is specified when the decrease of

the nominal inductance value at 30% (Reference: ambient temperature is 25 °C±10)

(Irms): Allowable current of temperature rise: The temperature rise allowable current value is specified when temperature of

the inductor is raised 40 °C by DC current. (Reference: ambient temperature is 25 °C±10)

- \* Absolute maximum voltage : Absolute maximum voltage DC 20V.
- \* Operating temperature range : -40 to +125°C (Including self-temperature rise)

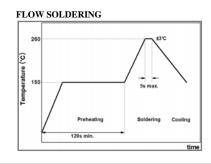
### PRODUCT IDENTIFICATION

CIG	W	<u>1608</u>	<u>80</u>	<u> </u>	<u>R47</u>	<u>M</u>	<u>L</u>	<u>C</u>
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)

- (1) Power Inductor
- (3) Dimension (1608: 1.6mm × 0.8mm )
- (5) Remark (Characterization Code)
- (7) Tolerancε (M:±20%)
- (8) Internal Code
- (9) Packaging (C:paper tape, E:embossed tape)
- (2) Type (T: Metal Composite Thin Film Type)
- (4) Thickness (08: 0.8mm)
- (6) Inductance (R47: 0.47 uH)

# RECOMMENDED SOLDERING CONDITION

# REFLOW SOLDERING 280 280 10s max. Preheating 60s max. 60-120s Soldering Cooling 30-60s time



IRON SOLDERING		
Temperature of	280°C max.	
Soldering Iron Tip	200 Ciliax.	
Preheating	150℃min.	
Temperature	130 C min.	
Temperature	ΔT≤130℃	
Differential	$\Delta 1 \ge 130 \text{ C}$	
Soldering Time	3sec max.	

50W max.

Wattage

### PACKAGING

Packaging Style	Quantity(pcs/reel)
Card Board Taping	4000 pcs

<sup>\*</sup> DC Resistance : Measured with a Resistance HI-TESTER 3541(HIOKI) or equivalent

<sup>\*</sup> Maximum allowable DC current: Value defined when DC current flows and the nominal value of inductance has decreased by 30% or

Item	Specified Value		Test Condition		
Solderability	More than 90% of terminal electrode should be soldered newly.	After being dipped in flux for $4\pm1$ seconds, and preheated at $150 \sim 180^{\circ}$ for $2 \sim 3$ min, the specimen shall be immersed in solder at $245\pm5^{\circ}$ for $4\pm1$ seconds.			
Resistance to Soldering	No mechanical damage. Remaining terminal Electrode: 75% min. Inductance change to be within ±20% to the initial.		for 4±1 seconds, and preheated at , the specimen shall be immersed in ±0.5 seconds.		
Thermal Shock (Temperature Cycle test)	No mechanical damage Inductance change to be within ±20% to the initial.	Repeat 100 cycles under -40±3°C for 30 min → 85	•		
High Temp. Humidity Resistance Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, 85%RH, for 500: Measure the test items a humidity for 24 hours.	±12 hours. fter leaving at normal temperature and		
Low Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	Solder the sample on PC at -55±2 °C for 500±12 ho Measure the test items a humidity for 24hours.			
High Temperature Test	No mechanical damage Inductance change to be within ±20% to the initial.	hours.	B. Exposure at 125±2°C for 500±12 fter leaving at normal temperature and		
High Temp. Humidity Resistance Loading Test	No mechanical damage Inductance change to be within ±20% to the initial		Current for 500±12 hours. fter leaving at normal temperature and		
High Temperature Loading Test	No mechanical damage Inductance change to be within ±20% to the initial	85±2°C, Rated Current for Measure the test items a humidity for 24 hours.	or 500±12 hours. fter leaving at normal temperature and		
Reflow Test	No mechanical damage Inductance change to be within ±20% to the initial	Peak 260±5 ℃, 3 times			
Vibration Test	No mechanical damage Inductance change to be within ±20% to the initial.	· '	B. Vibrate as apply 10~55Hz, 1.5mm each of three(X,Y,Z) axis (total 6		
	No mechanical damage	Bending Limit; 2mm Test Speed; 1.0mm/sec. Keep the test board at th PCB thickness : 1.6mm	e limit point in 5 sec.		
Bending Test	19	R340	Unit :mm 2		
	No indication of peeling shall occur on the terminal electrode.	W(kgf)	TIME(sec)		
Terminal Adhesion Test		0.5	10±1		
Drop Test	No mechanical damage Inductance change to be within ±20% to the initial.	Random Free Fall test or 1 meter, 10 drops	n concrete plate.		



# Metal Composite Power Inductor (wire wound) Data Sheet



### 1. Model: CIGW160808XMR47MLC

### 2. Description

Part no.	Size	Size Thickness	Inductance	Inductance tolerance	DC Resistance [mΩ]		Rated DC Current * 1 [A]		Rated DC Current * 2 [A]	
fant no. [inc	[inch/mm] [mm] (max)	[uH]	(%)	Max.	Тур.	Max.	Тур.	Max.	Тур.	
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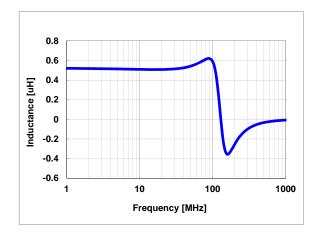
(Isat) : Allowable current in DC saturation : The DC saturation allowable current value is specified when the decrease of the nominal inductance value at 30% (Reference: ambient temperature is 25 ℃±10)

(Irms) : Allowable current of temperature rise : The temperature rise allowable current value is specified when temperature of the inductor is raised 40 ℃ by DC current. (Reference: ambient temperature is 25 ℃±10)

### 3. Characteristics data

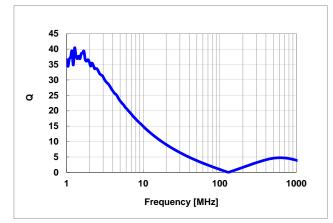
### 1) Frequency characteristics (Ls)

Agilent E4294A +E4991A , 1MHz to 1,000MHz

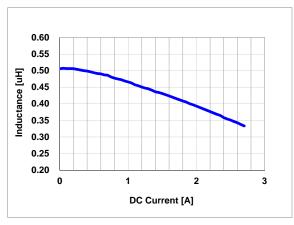


### 2) Frequency characteristics (Q)

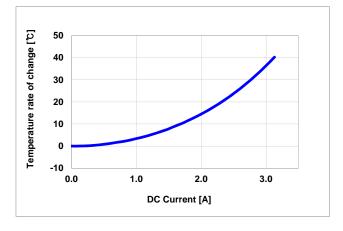
Agilent E4294A +E4991A , 1MHz to 1,000MHz



# 3) DC Bias characteristics (Typ.)



## 4)Temperature characteristics (Typ.)





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