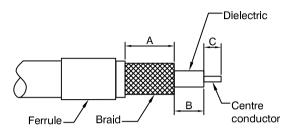
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

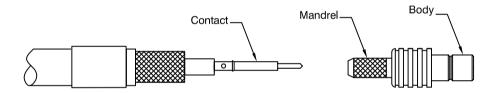
A = 5.5 mm

B = 1.5 mm

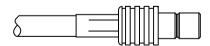
C = 2.5mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



	Stripping Tool		Hex Size	
Part Number	Part Number	Part Number	Contact	Ferrule
VMB30-2071	N/A	PCC0308	0.72	3.25
VMB30-2081	N/A	PCC0308	0.72	2.67

First Issue	SN	1	26 Sept 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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DATE: 26 Sept 01

DESCRIPTION:

Stripping and Assembly Instructions for SMB Crimp Jack.

DRAWING NUMBER:

VAIM3101

PAGE: 1 OF 1