

## Global Change Notification (GCN)

Product Family	30mm M8/M12 I/O Module	10635777	
		GCN Number	
Series	112038, 112092, 112095, 112098, 112111	May 30, 2014	
		Date Issued	
Reason For Change	Change Construction Or Material		
Change Description	In order to streamline and simplify the I/O module manufacturing and the molding/screen printing process, Molex has transitioned all production for all 30mm I/O from an external supplier to an in-house Molex facility in Shannon Ireland. In addition Molex has transitioned to a new manufacturer for the outer housing of all 30 mm I/O modules. As part of this transition the printing has changed slightly. (with the exception of PROFIBUS) In addition, the wiring information previously printed on the side of the unit is now being printed on the bottom label (see photos below). The LED status table also previously printed on the side has been removed and can be found in supporting documentation on the web. See http://www.molex.com/molex/mysst/doCenter.action and search for Part Number: TBDDN-8XXX-XXX There will also be a slight difference to the material finish of the housing due to the change of resin used by the new manufacturer. All changes are strictly cosmetic. There have been no functional changes made to the modules The housing transition will take effect at the beginning of calendar year 2014. The inner electronics has transitioned as of Dec 13, 2013.		
Part Numbers Affected	Please refer to CustomerPartList.csv attached to e-r	nail message.	
Reason For Short Notice Exception	Force Majeure		
Assessment Of Change (How Product Will Be Qualified & Validated)	Due to tooling and issues with contract manufacture internalize manufacturing this change was required		
Internal Molex Qualification Date (Planned Date Information Available)	April 30, 2014		
Sample Availability Date (Changed Part)	April 30, 2014		
Date of Implementation	June 20, 2014		
Method of Identifying Change	See Product Advisory PA 13-9918 or Factory order r	number (available upon request)	
Recommended Replacement Parts			
Last Time Buy Date for Obsolete Parts			
Last Time Ship Date for Obsolete Parts			

Contact	Name	E-mail	Phone Number
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