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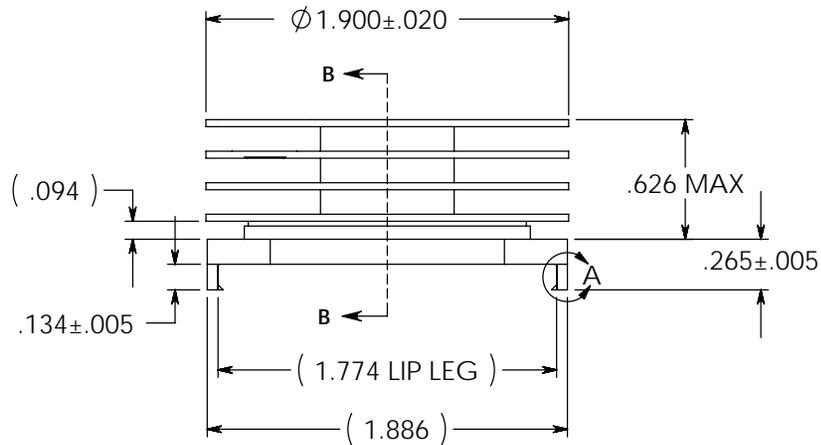
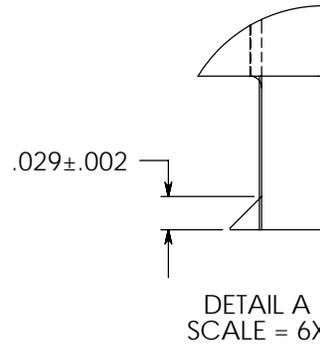
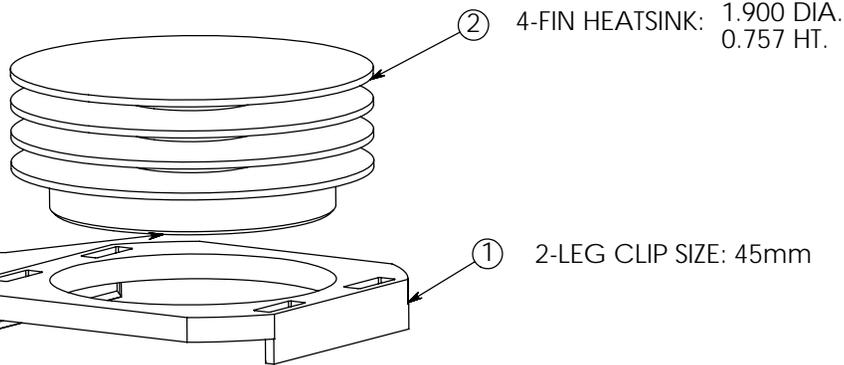
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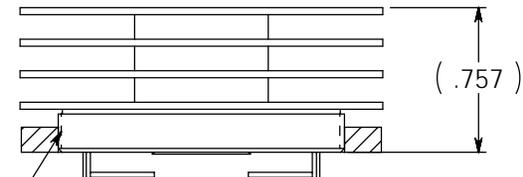
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REVISION(S)

LTR	DESCRIPTION	INIT	APP'D
O	ECN: 0S60-0242-04	E.T 10/5/04	B.P 10/8/04
A	ECR-06-020126	E.T 8/21/06	V.K 8/21/06



1 1/2 - 27 UNS -2A
THREAD



SECTION B-B

1. MATERIAL:

HEAT SINK: ALUM. (BLACK ANODIZE)
CLIP: BLACK PEI (UL94-VO)

2. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.

HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE.

BARE DIE PACKAGE:

3.0 POUND-FORCE INCH TORQUE = 8.8 POUND-FORCE
(0.34 NEWTON METER TORQUE = 39.14 NEWTON)

3.5 POUND-FORCE INCH TORQUE = 10.2 POUND-FORCE
(0.40 NEWTON METER TORQUE = 45.37 NEWTON)

FULL SIZE LID PACKAGE:

3.0 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE
(0.34 NEWTON METER TORQUE = 30.69 NEWTON)

3.5 POUND-FORCE INCH TORQUE = 8.1 POUND-FORCE
(0.40 NEWTON METER TORQUE = 36.03 NEWTON)

3. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1

4. RoHS COMPLIANT AND CERTIFIED.

CUSTOMER DRAWING

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

ITEM	DESCRIPTION	QTY
1	MOUNTING CLIP	1
2	HEAT SINK	1
3	INTERFACE	1

DO NOT SCALE	tyco / Electronics Attleboro Falls Massachusetts 02763		CONFIDENTIAL PROPERTY OF TYCO ELECTRONICS. NOT TO BE DISCLOSED TO OTHERS. REPRODUCED OR USED FOR ANY PURPOSES EXCEPT AS AUTHORIZED IN WRITING BY AN AUTHORIZED OFFICIAL OF TYCO. MUST BE RETURNED TO TYCO ON DEMAND, ON COMPLETION OF ORDERS OR OTHER PURPOSES FOR WHICH LENT.		TITLE: HEATSINK ASSEMBLY (HTS11-P)	
	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: .XX ± .XXX ± .XXX ± ANGLES ± *	DRAWN BY: E.TAO	DATE 10/5/04	MATERIAL: SEE NOTE	DIMENSIONS ARE IN: INCHES	SCALE: 1:1
		ENGINEER: B.PETROCELLI	DATE 10/8/04	FINISH: SEE NOTE	PART NO: 1-1542000-2	SHEET: 1 OF 1
		FILENAME	PROJECT	SYSTEM	SIZE: A	DWG. NO. C-1-1542000-2
				THIRD ANGLE PROJECTION	REV: A	

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