## Moisture Barrier Bag Dri-Shield® 3000

This foil moisture barrier bag provides protection for ESD sensitive and moisture sensitive electronics, typically SMT (Surface Mount Technology) items. Best practice is to use with Desiccant and a Humidity Indicator Card. A nylon layer helps to strengthen the bag. The bags are heat sealable and suitable for vacuum packaging. Bags are printed with ESD protective and moisture sensitive warning symbols, and a lot code for traceability.

SCS Moisture Barrier Bags Dri-Shield<sup>®</sup> 3000 are manufactured from a laminate of nylon, foil, and polyethylene. The metal layer provides discharge shielding and minimizes the penetration of electric fields and electrostatic discharges.



Meets ANSI/ESD S20.20, Packaging standard ANSI/ESD S541, Static Control Bag ANSI/ESD S11.4 Level 1, and IPC/JEDEC J-STD-033.



Physical	Typical Value	Testing Method
Moisture Vapor Transmission Rate (MVTR)	≤ 0.0003 grams/100 sq. in./24 hrs ≤ 0.002 grams/100 sq. in./24hrs	ASTM F1249 ASTM F392 condition E and ASTM F1249
Tensile Strength	3800 PSI, 26 MPa	ASTM D882
Puncture Resistance	16 lbs, 71 N	MIL-STD-3010C Method 2065
Seal Strength	15 lbs, 66 N	ASTM D882
Thickness	6 mils, 0.006" +/-10%	MIL-STD-3010C Method 1003
Marking Adhesion	Pass	IPC-TM-650 2.4.1
Electrical	Typical Value	Testing Method
ESD Shielding	<10 nJ	ANSI/ESD STM11.31
Surface Resistance - Interior	1 x 10 <sup>4</sup> to < 1 x 10 <sup>11</sup> ohms	ANSI/ESD STM11.11
Surface Resistance - Exterior	1 x 10 <sup>4</sup> to < 1 x 10 <sup>11</sup> ohms	ANSI/ESD STM11.11
EMI Attenuation	45 dB	1 to 10 GHz
Cleanliness	Typical Value	Testing Method
Silicone	Not Detected	FTIR
Heat Sealing Conditions	Typical Value	
Temperature	400°F, 204°C	
Time	0.6 - 4.5 seconds	
Pressure	30 – 70 PSI, 206 – 482 KPa	

Bag is free of amines, silicones and heavy metals.

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.

NOTE: The complete dry package concept of packaging for electronics requires three elements:

Moisture Barrier Bags - To Protect

Desiccants - To Absorb Moisture

Humidity Indicator Cards - To Monitor Performance

Made in the United States of America with Globally Sourced Materials.

Specifications and procedures subject to change without notice.

## DRI-SHIELD® 3000 MOISTURE BARRIER BAG

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DRAWING	DATE
NUMBER	August
Dri-Shield® 3000	2022