

Features



NAR131SH Numeric Display/Case Size 7.0 x 11.0 mm

Case Size	7.0 x 11.0 mm (W x H)		
Product features	 Each color has anode common and cathode common respectively. A black case and a gray case are available. Lead-free soldering compatible RoHS compliant 		
Peak wavelength	Red : 641nm		
Number of Digit	1 Digit		
Segment Shape	Arrow Feather Type		
Character Height	8.0 mm		
Die materials	Red : AlGaInP		
Soldering methods	TTW (Through The Wave) soldering and manual soldering		
ESD	More than 2kV(HBM)		
Packing	Tray		

Recommended Applications

Amusement Equipment, Electric Household Appliances, Other General Applications

2012.09



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Pb-free HEAT

Outline of product

Part No. Anode Common Case Color Black	Material	Emitted Color	Chip/ Segment	
NAR131SH	AlGaInP	Red	1	

Absolute Maximum Ratings

Absolute **Maximum Ratings** Symbol Unit Item Red **Power Dissipation** Pd 37 mW/seg **Forward Current** \mathbf{I}_{F} 15 mA/seg Pulse Forward Current *1 I_{FRM} 100 mA/seg Derating ⊿I_F 0.2 mA/°C (Ta=25°C or higher) 1.33 mA/°C ⊿I_{FRM} v **Reverse Voltage** V_R 5 **Operating Temperature** -30~+85 °C Topr **Storage Temperature** -30~+85 °C T_{stg}

1 I_{FRM} Measurement condition : Duty 1/5, f = 1kHz

Electro-Optical Characteristics

14		Come la el	Characteristics		11
Item	Conditions	Symbol		Red	Unit
Luminous Intensity	nsity I _F =5mA I _V		MIN.	3.5	med/co.g
Luminous Intensity		IV	TYP.	10.0	mcd/seg
Forward Voltage I _F =5		N	TYP.	1.95	N//
	I _F =5mA	V _F	MAX.	2.4	V/seg
Reverse Current	V _R =4V	I _R	MAX.	100	μ A/seg
Peak Wavelength	I _F =5mA	λp	TYP.	641	nm
Spectral Line Half Width	I _F =5mA	⊿λ	TYP.	15	nm

(Ta=25)

(Ta=25)



Technical Data(Red)





Technical Data(Red)





(Unit: mm)

Pb-free HEAT

Package Dimensions







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SEGMENT NAMES

℁ The length of lead before Pb−free soldering



INTERNAL CIRCUIT DIAGRAM Anode Common 9 6



(Tolerance : ± 0.25 mm)

Recommended Soldering Pattern

(Unit: mm)





TTW (Through The Wave) soldering Conditions

Pre-heating	100 60 s	(MAX.) Resin surface temperature (MAX.)
Solder Bath Temp.	265	(MAX.)
Dipping Time	5 s	(MAX.)
Position	At least 2.0	0 mm away from the root of lead
4) TI I: II :		•

1) The dip soldering process shall be 2 times maximum.

2) The product shall be cooled to normal temperature before the second dipping process.

Manual Soldering Conditions

Iron tip temp.	360	(MAX.)
Soldering time and frequency	3 s 2 times	(MAX.) ; (MAX.)
Position	At least 2.	0 mm away from the root of lead





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Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED- 4701/100(101)	Ta = 25°C, IF = Maxium Rated Current/seg	1 <i>,</i> 000 h	0/10
Resistance to Soldering Heat	EIAJ ED- 4701/300(302)	260±5℃, 3mm from package base	10s	0/10
Temperature Cycling	EIAJ ED- 4701/100(105)	Minimum Rated Storage Temperature(30min) ~Normal Temperature(15min) ~Maximum Rated Storage Temperature(30min) ~Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EIAJ ED- 4701/100(103)	$T_a = 60 \pm 2^{\circ}C$, RH = 90 ± 5%	1,000 h	0/10
High Temp. Storage Life	EIAJ ED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1 <i>,</i> 000 h	0/10
Low Temp. Storage Life	EIAJ ED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1 <i>,</i> 000 h	0/10
Lead Tension	EIAJ ED- 4701/400(401)	5N,1time	10s	0/10
Vibration, Variable Frequency	EIAJ ED- 4701/400(403)	98.1m/s ² (10G), 100 \sim 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EIAJ ED- 4701/400(401)	$2.5N, 0^{\circ} \leftrightarrow 90^{\circ}$	Twice	0/10
Shock	JIS C 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

Failure Criteria

ltems	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	IF Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	IF Value of each product Forward Voltage	Testing Max. Value \geq Spec. Max. Value x 1.2
Reverse Current	 R	Vr = Maximum Rated Reverse Voltage V	Testing Max. Value \geq Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking



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