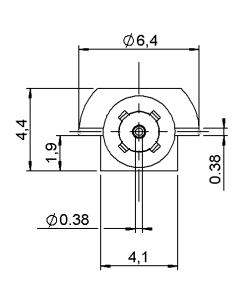
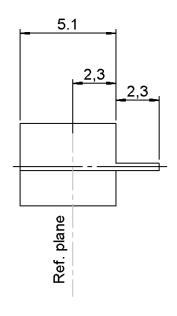


Technical Data Sheet

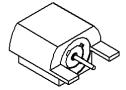
MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

PAGE 1/4 ISSUE **04-01-17E** SERIES **SMP** PART NUMBER **R222423320**





Scale: 1/1



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
Body	STAINLESS STEEL	GOLD 1.3 OVER NICKEL2
Center contact	BERYLLIUM COPPER	GOLD 1.27 OVER NICKEL 1.27
Outer contact	-	
Insulator	PTFE	
Gasket		
Others parts		
-	-	-
-	-	-



Technical Data Sheet

MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

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PACKAGING

Standard	Unit	Other	
100	Contact us	Contact us	

ELECTRICAL CHARACTERISTICS

Impedance 50 Ω Frequency 0-40* GHz

x F(GHz) Maxi √F(GHz) dB Maxi 1.5** VSWR 0,0000 Insertion loss 0.12* RF leakage - F(GHz)) dB Maxi NA - (Voltage rating 335 Veff Maxi Dielectric withstanding voltage 500 Veff mini Insulation resistance 5000 $M\Omega$ mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force - Mating End
Axial force - Opposite end
Torque

6.8 N mini
6.8 N mini
N mini
N mini
N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 500 Cycles mini Weight 0,6600 g

ENVIRONMENTAL

Operating temperature -65/+165 °C
Hermetic seal NA Atm.cm3/s
Panel leakage NA

SPECIFICATION

OTHER CHARACTERISTICS

Assembly instruction:

Others:

- *Coaxial transmission line only
- **DC-18 Ghz
- **Performance strongly depends on layout and PCB material





MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

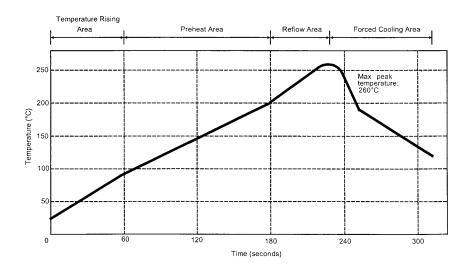
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SOLDER PROCEDURE

- 1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
 - We advise a thickness of 150 microns (.5.9 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
 - Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow.

 Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



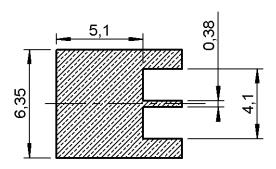
Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



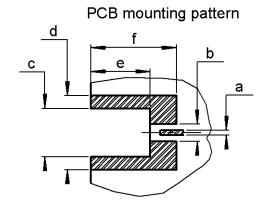


MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

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Shadow of receptacle for video camera



а	0,48
b	1,5
С	4,18 - 4,32
d	6,5
е	4,95 - 5,45
f	7,52