

Low power level translating I²C-bus/SMBus repeater Rev. 3 — 17 May 2018 Product

Product data sheet

General description 1.

The PCA9509A is a level translating I²C-bus/SMBus repeater with two voltage supplies that enables processor low voltage 2-wire serial bus to interface with standard I²C-bus or SMBus I/O. While retaining all the operating modes and features of the I²C-bus system during the level shifts, it also permits extension of the I²C-bus by providing bidirectional buffering for both the data (SDA) and the clock (SCL) lines, thus enabling the I²C-bus or SMBus maximum capacitance of 400 pF on the higher voltage side. Port A allows a voltage range from 0.8 V to 2.0 V and requires no external pull-up resistors due to the internal current source. Port B allows a voltage range from 2.3 V to 5.5 V and is overvoltage tolerant. Both port A and port B SDA and SCL pins are high-impedance when the PCA9509A is unpowered.

The bus port B drivers are compliant with SMBus I/O levels, while port A uses an offset LOW which prevents bus lock-up and allows the bidirectional nature of the device. Port A uses a current source for pull-up and an offset pull-down driver. This results in a LOW on the port A accommodating smaller voltage swings. The output pull-down on the port A internal buffer LOW is set for approximately 0.2V_{CC(A)}, while the input threshold of the internal buffer is set about 50 mV lower than that of the output voltage LOW. When the port A I/O is driven LOW internally, the LOW is not recognized as a LOW by the input. This prevents a lock-up condition from occurring. The output pull-down on the port B drives a hard LOW and the input level is set at 30 % of SMBus or I²C-bus voltage level which enables port B to connect to any other I²C-bus devices or buffer.

The PCA9509A drivers are not enabled unless $V_{CC(A)}$ is above 0.7 V and $V_{CC(B)}$ is above 1.7 V. The enable (EN) pin can also be used to turn on and turn off the drivers under system control. Caution should be observed to change only the state of the EN pin when the bus is idle.

The PCA9509A is similar to the PCA9509 but offers lower A port voltage range to 0.8 V to accommodate lower voltage processors and disables the current mirrors when disabled to reduce standby power.



1.1 Selection recommendations

The PCA9509A is recommended for all applications except in the following cases:

- PCA9509P should be used if an external A-port pull-up resistor is required to adjust current for noise margin considerations or to reduce operating current consumption even more.
- The PCA9509 should be used if instant on from disable is required with A Port voltage greater than 1.0 V and larger standby current is not a concern.

Concern	Recommended device				
	PCA9509	PCA9509A	PCA9509P		
A-port — lowest voltage	0.95 V with limitations	0.80 V	0.80 V		
A-port — current source ^[1]	yes — 1 mA	yes — 270 μA	no — external pull-up		
operating current ^[2]	< 6.1 mA	< 1.9 mA	< 0.95 mA		
standby current EN = LOW	< 2 mA	< 10 µA max.	< 10 µA max.		

Table 1. Device selection recommendation

- [1] The PCA9509 current mirrors do not shut down when the device is disabled allowing instant turn-on, but at the cost of the higher standby current. The PCA9509A and PCA9509P current mirrors are turned off when disabled for lowest standby power consumption, but sufficient delay (10 µs) after enable is needed before resuming operation.
- [2] Operating currents do not include the current consumed by the external pull-ups on B-port or the external pull-ups on the A-port of the PCA9509P.

2. Features and benefits

- Bidirectional buffer isolates capacitance and allows 400 pF on port B of the device
- Voltage level translation from port A (0.8 V to 2.0 V) to port B (2.3 V to 5.5 V)
- Requires no external pull-up resistors on lower voltage port A
- Active HIGH repeater enable input disables current mirrors and current source to reduce standby power
- Open-drain port B inputs/outputs
- Lock-up free operation
- Supports arbitration and clock stretching across the repeater
- Accommodates Standard-mode and Fast-mode I²C-bus devices and multiple masters
- Powered-off high-impedance I²C-bus pins
- Operating supply voltage range of 0.8 V to 2.0 V on port A, 2.3 V to 5.5 V on port B
- All pins are 5 V tolerant with respect to ground pin
- 0 Hz to 400 kHz clock frequency

Remark: The maximum system operating frequency may be less than 400 kHz because of the delays added by the repeater.

- ESD protection exceeds 2000 V HBM per JESD22-A114 and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 which exceeds 100 mA
- Packages offered: TSSOP8, XQFN8

3. Ordering information

Table 2. Ordering information							
Type number	Topside	Package	Package				
	mark	Name	Description	Version			
PCA9509ADP	9509A	TSSOP8	plastic thin shrink small outline package; 8 leads; body width 3 mm	SOT505-1			
PCA9509AGM	9AX <mark>[1]</mark>	XQFN8	plastic, extremely thin quad flat package; no leads; 8 terminals; body 1.6 \times 1.6 \times 0.5 mm	SOT902-2			

[1] 'X' will change based on date code.

3.1 Ordering options

Table 3. Order	ing options				
Type number	Orderable part number	Package	Packing method	Minimum order quantity	Temperature
PCA9509ADP	PCA9509ADP,118	TSSOP8	Reel 13" Q1/T1 *standard mark SMD	2500	T_{amb} = -40 ° to +85 °C
PCA9509AGM	PCA9509AGM,125	XQFN8	Reel 7" Q3/T4 *standard mark	4000	T_{amb} = -40 ° to +85 °C

4. Functional diagram



5. Pinning information

5.1 Pinning



5.2 Pin description

SymbolPinDescriptionV _{CC(A)} 1port A power supplyA1[1]2port A (lower voltage side)A2[1]3port A (lower voltage side)GND4ground (0 V)EN5enable input (active HIGH)B2[1]6port B (SMBus/I²C-bus side)B1[1]7port B (SMBus/I²C-bus side)	Table 4.	Pin description	
A1[1]2port A (lower voltage side)A2[1]3port A (lower voltage side)GND4ground (0 V)EN5enable input (active HIGH)B2[1]6port B (SMBus/I²C-bus side)B1[1]7port B (SMBus/I²C-bus side)	Symbol	Pin	Description
A2[1]3port A (lower voltage side)GND4ground (0 V)EN5enable input (active HIGH)B2[1]6port B (SMBus/l²C-bus side)B1[1]7port B (SMBus/l²C-bus side)	V _{CC(A)}	1	port A power supply
GND4ground (0 V)EN5enable input (active HIGH)B2[1]6port B (SMBus/I²C-bus side)B1[1]7port B (SMBus/I²C-bus side)	A1[1]	2	port A (lower voltage side)
EN5enable input (active HIGH)B2[1]6port B (SMBus/l²C-bus side)B1[1]7port B (SMBus/l²C-bus side)	A2[1]	3	port A (lower voltage side)
B2[1]6port B (SMBus/I²C-bus side)B1[1]7port B (SMBus/I²C-bus side)	GND	4	ground (0 V)
B1[1] 7 port B (SMBus/I ² C-bus side)	EN	5	enable input (active HIGH)
	B2[1]	6	port B (SMBus/I ² C-bus side)
	B1 <mark>11</mark>	7	port B (SMBus/I ² C-bus side)
VCC(B) 8 port B power supply	V _{CC(B)}	8	port B power supply

[1] Port A and port B can be used for either SCL or SDA.

6. Functional description

Refer to Figure 1 "Functional diagram of PCA9509A".

The PCA9509A enables I²C-bus or SMBus translation down to V_{CC(A)} as low as 0.8 V without degradation of system performance. The PCA9509A contains 2 bidirectional open-drain buffers specifically designed to support up-translation/down-translation between the low voltage and 3.3 V SMBus or 5 V I²C-bus. The port A and port B I/Os are overvoltage tolerant to 5.5 V even when the device is unpowered. Due to the current source on port A the voltage on the pins should not be above V_{CC(A)} when the device is powered.

The PCA9509A includes a power-up circuit that keeps the output drivers turned off until $V_{CC(B)}$ is above 1.7 V and the $V_{CC(A)}$ is above 0.7 V. $V_{CC(B)}$ and $V_{CC(A)}$ can be applied in any sequence at power-up. After power-up and with the EN pin HIGH, a LOW level on port A (below approximately $0.15V_{CC(A)}$) turns on the corresponding port B driver (either SDA or SCL) and drives port B down to about 0 V. When port A rises above approximately $0.15V_{CC(A)}$, the port B pull-down driver is turned off and the external pull-up resistor pulls the pin HIGH. When port B falls first and goes below $0.3V_{CC(B)}$, the port A driver is turned on and port A pulls down to $0.2V_{CC(A)}$ (typical). The port B pull-down is not enabled unless the port A voltage goes below V_{IL} . If the port A low voltage goes below V_{IL} , the port B pull-down driver is enabled until port A rises above approximately $0.15V_{CC(A)}$ (V_{IL}), then port B, if not externally driven LOW, will continue to rise being pulled up by the external pull-up resistor.

Remark: Ground offset between the PCA9509A ground and the ground of devices on port A of the PCA9509A must be avoided.

The reason for this cautionary remark is that a CMOS/NMOS open-drain capable of sinking 3 mA of current at 0.4 V has an output resistance of 133 Ω or less (R = E / I). Such a driver shares enough current with the port A output pull-down of the PCA9509A to be seen as a LOW as long as the ground offset is zero. If the ground offset is greater than 0 V, then the driver resistance must be less. Since V_{IL} can be as low as 80 mV at cold temperatures and the low end of the current distribution, the maximum ground offset should not exceed 40 mV.

Bus repeaters that use an output offset are not interoperable with the port A of the PCA9509A as their output LOW levels are not recognized by the PCA9509A as a LOW. If the PCA9509A is placed in an application where the V_{IL} of port A of the PCA9509A does not go below its V_{IL} , the port B does not go LOW.

Port B provides normal I²C-bus voltage levels and is interoperable with all I²C-bus slaves, masters and repeaters.

6.1 Enable

The EN pin is active HIGH and allows the user to select when the repeater is active. This can be used to isolate a badly behaved slave on power-up until after the system power-up reset. It should never change state during an I^2C -bus operation because disabling during a bus operation hangs the bus and enabling part way through a bus cycle could confuse the I^2C -bus parts being enabled. The EN also puts the PCA9509A in a standby condition to reduce power consumption.

The enable pin should only change state when the bus and the repeater port are in an idle state to prevent system failures.

Because the enable pin (EN) can put the PCA9509A in Standby mode, and when in standby the current sources and current mirrors are turned OFF to save power, the recovery from the disabled/standby state is slow so that the current sources and current mirrors can return to full current before the channels are enabled.

Remark: The system design should allow sufficient time after STOP before disabling the PCA9509A so that both sides of the SDA and SCL channels are HIGH. It should also allow sufficient time before the START such that the channel is disabled before the SDA goes LOW. The PCA9509A should only be enabled during a bus idle state and there also must be sufficient time allowed before the START such that the PCA9509A is fully active before the falling edge of the SDA that defines a START.

6.2 I²C-bus systems

As with the standard I²C-bus system, pull-up resistors are required to provide the logic HIGH levels on the buffered bus (standard open-collector configuration of the I²C-bus). The size of these pull-up resistors depends on the system. Each of the port A I/Os has an internal pull-up current source and does not require the external pull-up resistor. Port B is designed to work with Standard-mode and Fast-mode I²C-bus devices in addition to SMBus devices. Standard-mode I²C-bus devices only specify 3 mA output drive; this limits the termination current to 3 mA in a generic I²C-bus system where Standard-mode devices and multiple masters are possible. Under certain conditions higher termination currents can be used.

6.3 Edge rate control

The PCA9509A includes circuitry that slows down the falling edge of both the A side and B side open-drain output pull-downs. This slowdown reduces system noise and undershoot when the signal reflects off of the end of the bus. The slew rate control circuit limits the maximum slew rate, and is relatively insensitive to the load capacitance, the bus high voltage and to the pull-up value. The rising edge slew rate on the A side is controlled by the pull-up current source and the load capacitance. The rising edge slew rate on the B side is controlled by RC time constant of the bus pull-up resistor and the bus capacitance, which are system level considerations and not under the control of the PCA9509A. The B side pull-up resistor should be chosen based on the total B side bus capacitance to result in a reasonable rising edge transition time that is less than the maximum allowed rise time, and slow enough not to make system level noise problems.

6.4 Bus pull-up resistor selection

The AC test load for the B side of the PCA9509A is 1.35 k Ω and 50 pF total capacitance. This results in a rise time of approximately 60 ns. The 1.35 k Ω resistor is chosen to provide a little less than 3 mA in a 3.3 V application so it is compatible with Standard-mode I²C-bus devices as well as Fast-mode devices. The B side output pull-down is a strong driver and is capable of sinking Fast-mode Plus (Fm+) currents, however the pull-up must be sized for the weakest part in the system, so if Standard-mode I²C-bus parts are present on the B side, the pull-up must be limited to less than 3 mA. If only Fm+ parts are used on the B side, the maximum pull-up current may be up to 30 mA. The pull-up resistor should always be sized to provide less than the rated pull-up current for the weakest part on the bus under the maximum bus voltage expected in the system.

When the bus capacitance is high, the current should be set near the maximum current drive for the weakest part. However, if the bus capacitance is low a lower current/higher resistor value should be used to keep the rise time from getting so fast that it causes problems. The A side does not need a pull-up resistor. If one is added, care must be taken to keep the LOW-level voltage at the A side input below $0.1V_{CC(A)}$.

7. Application design-in information

A typical application is shown in Figure 4. In this example, the CPU is running on a 0.9 V I^{2} C-bus while the slave is connected to a 3.3 V bus. Both buses run at 400 kHz. Master devices can be placed on either bus.



When port B of the PCA9509A is pulled LOW by a driver on the I²C-bus, a CMOS hysteresis input detects the falling edge when it goes below $0.3V_{CC(B)}$ and causes the internal driver on port A to turn on, causing port A to pull down to about $0.2V_{CC(A)}$. When port A of the PCA9509A falls, a comparator detects the falling edge when it falls below $0.15V_{CC(A)}$ and causes the internal driver on port B to turn on and pull the port B pin down to ground. In order to illustrate what would be seen in a typical application, refer to Figure 5 and Figure 6. If the bus master in Figure 4 were to write to the slave through the PCA9509A, waveforms shown in Figure 5 would be observed on the B bus. This looks like a normal I²C-bus transmission.

On the A bus side of the PCA9509A, the clock and data lines are driven by the master and swing nearly to ground. After the eighth clock pulse, the slave replies with an ACK that causes a LOW on the A side equal to the V_{OL} of the PCA9509A, which the master recognizes as a LOW. It is important to note that any arbitration or clock stretching events require that the LOW level on the A bus side at the input of the PCA9509A (V_{IL}) is below $0.1V_{CC(A)}$ to be recognized by the PCA9509A and then transmitted to the B bus side.

PCA9509A



8. Limiting values

Table 5.Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V _{CC(B)}	supply voltage port B		-0.5	+6.0	V
V _{CC(A)}	supply voltage port A		-0.5	+6.0	V
V _{I/O}	voltage on an input/output pin	port A	<u>[1]</u> –0.5	+6.0	V
		port B; enable pin (EN)	<u>[1]</u> –0.5	+6.0	V
I _{I/O}	input/output current		-	±20	mA
I _{OL}	LOW-level output current	A-side I/O active LOW	-	20	mA
		B-side I/O active LOW	-	40	mA
I _I	input current		-	±20	mA
P _{tot}	total power dissipation		-	100	mW
T _{stg}	storage temperature		-65	+150	°C
T _{amb}	ambient temperature	operating in free air	-40	+85	°C
Tj	junction temperature		-	+125	°C
T _{sp}	solder point temperature	10 s max.	-	300	°C

[1] With I/O pins OFF. If active, see I_{OL}.

9. Static characteristics

Table 6. Static characteristics

GND = 0 V; $T_{amb} = -40$ °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Typ <mark>[1]</mark>	Max	Uni
Supplies							
V _{CC(B)}	supply voltage port B	see Table note [2]		2.3 <mark>2</mark>	-	5.5	V
V _{CC(A)}	supply voltage port A	see Table note [2]		0.8 <mark>3]</mark>	-	2.0[2]	V
I _{CC(A)}	supply current port A	all port A static HIGH or LOW		2	5	16	μA
I _{CC(B)}	supply current port B	all port B static HIGH		200	500	850	μA
		all port B static LOW		0.4	1.1	1.9	mA
I _{CC(B)stb}	standby port B supply current	EN = LOW; all port B static HIGH or LOW		0.5	1.5	10	μA
Input and	l output of port A (A1 to A2)						
V _{IH}	HIGH-level input voltage	port A		$0.2V_{CC(A)}$	-	V _{CC(A)}	V
V _{IL}	LOW-level input voltage			-0.5	-	+0.1V _{CC(A)}	V
V _{IK}	input clamping voltage	I _L = -18 mA		-1.5	-	-0.5	V
ILI	input leakage current	$V_I = V_{CC(A)} + 0.1 V;$ EN = HIGH; B1 = HIGH		-10	-	+10	μA
		EN = GND		-1	-	+1	μA
IIL	LOW-level input current	V _I = 30 mV	<u>[4]</u>	-450	-270	-100	μΑ
V _{OL}	LOW-level output voltage	$\label{eq:VCC(A)} \begin{split} &V_{CC(A)} = 0.8 \text{ V to} \\ &(V_{CC(B)} - 1 \text{ V}); \text{ I}_{\text{load}} = 100 \mu\text{A} \end{split}$	[5] [6]	-	$0.2V_{CC(A)}$	0.25V _{CC(A)}	V
V _{OL} –V _{IL}	difference between LOW-level output and LOW-level input voltage		[7]	-	0.05V _{CC(A)}	-	m∖
Cio	input/output capacitance	disabled		-	7	-	pF
Input and	l output of port B (B1 to B2)						
VIH	HIGH-level input voltage	port B		0.7V _{CC(B)}	-	V _{CC(B)}	V
VIL	LOW-level input voltage	port B		-0.5	-	+0.3V _{CC(B)}	V
V _{IK}	input clamping voltage	I _L = −18 mA		-1.5	-	-0.5	V
ILI	input leakage current	$V_I = 5.5 V$ with An input HIGH		-1.0	-	+1.0	μA
IIL	LOW-level input current	$V_{I} = 200 \text{ mV}; V_{CC(B)} = 5.5 \text{ V};$ $V_{CC(A)} = 1.5 \text{ V}; \text{ port } A = \text{open}$		-10	-	+10	μA
V _{OL}	LOW-level output voltage	I _{OL} = 6 mA		-	0.1	0.2	V
		I_{OL} = 30 mA at $V_{CC(B)}$ = 3.0 V		-	0.2	0.5	V
C _{io}	input/output capacitance	disabled		-	3	5	pF
Enable							
VIL	LOW-level input voltage			-0.5	-	+0.2V _{CC(A)}	V
VIH	HIGH-level input voltage			0.8V _{CC(A)}	-	V _{CC(B)}	V
I _{IL(EN)}	LOW-level input current on pin EN	$V_{I} = 0.2 \text{ V}; V_{CC(B)} = 5.5 \text{ V};$ $V_{CC(A)} = 1.5 \text{ V}$		-10	-	+1	μA
I _{LI}	input leakage current	$V_{I} = V_{CC(A)}$		-1	-	+1	μA
Ci	input capacitance	$V_{\rm I} = 3.0 \rm V$		-	2	3	pF

[1] Typical values with $V_{CC(A)} = 1.1$ V, $V_{CC(B)} = 3.3$ V.

- [2] $V_{CC(A)}$ must be $\leq V_{CC(B)} 1$ V, that is, $V_{CC(A)} = 1.8$ V and $V_{CC(B)} = 2.5$ V is not a valid combination.
- [3] Care must be taken to minimize the resistance in series with the ground pin of the PCA9509A to the ground reference point of the $V_{CC(A)}$ supply because there is only 80 mV margin between the power good threshold and the 0.8 V minimum supply voltage at cold temperature (-40 °C). Because the B-side I_{OL} of up to 30 mA flows through the resistance causing a voltage drop that effectively reduces the $V_{CC(A)}$ to chip ground voltage and when $V_{CC(A)}$ is less than the power good voltage ~0.72 V, the PCA9509A is disabled. For example, if the resistance is 1.4 Ω , then 1.4 $\Omega \times 60$ mA = 84 mV and 0.8 V 0.084 V = 0.716 V, which is less than the power good threshold, so the PCA9509A disables when both outputs drive LOW.
- [4] The port A current source has a typical value of about 270 µA, but varies with both V_{CC(A)} and V_{CC(B)}.
- [5] As long as the chip ground is common with the input ground reference the driver resistance may be as large as 120 Ω . However, ground offset rapidly decreases the maximum allowed driver resistance.
- [6] Current load is a requirement for ATE testing, not part operation.
- [7] Guaranteed by design.

10. Dynamic characteristics

Table 7. Dynamic characteristics

 $V_{CC(A)} = 0.8 \text{ V to } 2.0 \text{ V}; V_{CC(B)} = 2.3 \text{ V to } 5.5 \text{ V}; \text{ GND} = 0 \text{ V}; T_{amb} = -40 \text{ }^{\circ}\text{C} \text{ to } +85 \text{ }^{\circ}\text{C}; \text{ unless otherwise specified}.$

Symbol	Parameter	Conditions		Min	Typ <mark>[3]</mark>	Max	Unit
t _{PLH}	LOW to HIGH propagation delay	port B to port A	[1]	76	146	451	ns
t _{PHL}	HIGH to LOW propagation delay	port B to port A	[1]	106	162	259	ns
SR _r	rising slew rate	port A; $0.3V_{CC(A)}$ to $0.7V_{CC(A)}$	[1]	0.001	0.005	0.009	V/ns
SR _f	falling slew rate	port A; $0.7V_{CC(A)}$ to $0.3V_{CC(A)}$	[1]	0.007	0.015	0.03	V/ns
t _{PLH}	LOW to HIGH propagation delay	port A to port B	[1]	-79	-144	-269	ns
t _{PLH2}	LOW to HIGH propagation delay 2	port A to port B; measured from 0.15V _{CC(A)} on port A to $0.5V_{CC(B)}$ on port B	<u>[1]</u>	54	147	356	ns
t _{PHL}	HIGH to LOW propagation delay	port A to port B	[1]	56	96	494	ns
SR _f	falling slew rate	port B; $0.7V_{CC(B)}$ to $0.3V_{CC(B)}$	[1]	0.02	0.05	0.11	V/ns
t _{en}	enable time	EN HIGH to enabled	[4]	10	-	-	μS
t _{dis}	disable time	EN LOW to disabled	[4]	300	-	-	ns

[1] Load capacitance = 50 pF; load resistance on port B = $1.35 \text{ k}\Omega$. Port A = no pull-up, and an input falling slew rate of 0.05 V/ns.

[2] $V_{CC(A)} + 1.0 V \le V_{CC(B)}$.

[3] Typical values were measured with $V_{CC(A)} = 1.1 \text{ V}$; $V_{CC(B)} = 3.3 \text{ V}$ at $T_{amb} = 25 \text{ °C}$, unless otherwise noted.

[4] Enable pin (EN) should only change state when the bus and the repeater port are in an idle state, that is, the t_{en} should be considered the set-up time before START and t_{dis} should be considered the hold time after STOP.

PCA9509A

V_{CC(B)} - V_{CC(A)} -0.5V_{CC(A)} -0.5V_{CC(B)} -0.5V_{CC(A)} input 0.5V_{CC(B)} input 0.1 V t_{PHL} t_{PLH} t_{PHL} ^tPLH V_{CC(A)} V_{CC(B)} 70 % 70 % 70 % 0.5V_{CC(A)} 0.5V_{CC(A)} 30 % 30 % 30 % 0.5V_{CC(B)} 30 % 0.5V_{CC(B)} output output VOL -SR_r -SRf 002aag139 002aag140 Propagation delay times and slew rate; Propagation delay times and slew rate; Fig 7. Fig 8. port B to port A port A to port B t_{PLH} 0.5V_{CC(A)} input port A 0.15V_{CC(A)} 0.5V_{CC(B)} output port B t_{PLH2} 002aaf976 Fig 9. Propagation delay from the port A external driver switching off to port B LOW-to-HIGH transition; port A to port B

10.1 AC waveforms

Product data sheet



10.2 Performance curves

Product data sheet

Low power level translating I²C-bus/SMBus repeater



Low power level translating I²C-bus/SMBus repeater



11. Test information





PCA9509A

12. Package outline





XQFN8: plastic, extremely thin quad flat package; no leads; 8 terminals; body 1.6 x 1.6 x 0.5 mm

Fig 25. Package outline SOT902-2 (XQFN8)

13. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow* soldering description".

13.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

13.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

13.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

13.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see Figure 26) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 8 and 9

Table 8.	SnPb eutectic	process ((from	J-STD-020D)	
----------	---------------	-----------	-------	-------------	--

Package thickness (mm)	Package reflow temperature (°C) Volume (mm ³)			
	< 350	≥ 350		
< 2.5	235	220		
≥ 2.5	220	220		

Table 9. Lead-free process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C) Volume (mm ³)			
	< 350	350 to 2000	> 2000	
< 1.6	260	260	260	
1.6 to 2.5	260	250	245	
> 2.5	250	245	245	

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 26.

PCA9509A



For further information on temperature profiles, refer to Application Note *AN10365 "Surface mount reflow soldering description"*.

14. Soldering: PCB footprints





15. Abbreviations

Table 10. Abb	reviations
Acronym	Description
ATE	Automated Test Equipment
CDM	Charged-Device Model
CMOS	Complementary Metal-Oxide Semiconductor
CPU	Central Processing Unit
ESD	ElectroStatic Discharge
HBM	Human Body Model
I/O	Input/Output
l ² C-bus	Inter-Integrated Circuit bus
NMOS	Negative-channel Metal-Oxide Semiconductor
RC	Resistor-Capacitor network
SMBus	System Management Bus

16. Revision history

Table 11. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes		
PCA9509A v.3	20180517	Product data sheet	2018050261	PCA9509A v.2		
Modifications:	 <u>Table 6 "Static characteristics"</u>: V_{CC(A)} max increased from 1.5 V to 2.0 V I_{CC(A)} max increased from 12 μA to 16 μA <u>Table 7 "Dynamic characteristics"</u>: t_{PLH} port B to port A max increased from 257 ns to 451 ns t_{PLH} port A to port B max increased from -228 ns to -269 ns 					
PCA9509A v.2	20130717	Product data sheet	-	PCA9509A v.1		
Modifications:	 <u>Section 7 "A</u> Third para Figure 5 " Figure 6 " adjusted 	on 3.1 "Ordering options" pplication design-in information agraph rewritten to describe tin 'Bus B SMBus/I ² C-bus wavefor 'Bus A lower voltage waveform SDA waveform on 14 "Soldering: PCB footprin	ming events better <u>orm"</u> modified: added phra <u>n"</u> modified: added phrase			
PCA9509A v.1	20120229	Product data sheet	-	-		

17. Legal information

17.1 Data sheet status

Document status ^{[1][2]}	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

[3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL http://www.nxp.com.

17.2 Definitions

Draft — The document is a draft version only. The content is still under internal review and subject to formal approval, which may result in modifications or additions. NXP Semiconductors does not give any representations or warranties as to the accuracy or completeness of information included herein and shall have no liability for the consequences of use of such information.

Short data sheet — A short data sheet is an extract from a full data sheet with the same product type number(s) and title. A short data sheet is intended for quick reference only and should not be relied upon to contain detailed and full information. For detailed and full information see the relevant full data sheet, which is available on request via the local NXP Semiconductors sales office. In case of any inconsistency or conflict with the short data sheet, the full data sheet shall prevail.

Product specification — The information and data provided in a Product data sheet shall define the specification of the product as agreed between NXP Semiconductors and its customer, unless NXP Semiconductors and customer have explicitly agreed otherwise in writing. In no event however, shall an agreement be valid in which the NXP Semiconductors product is deemed to offer functions and qualities beyond those described in the Product data sheet.

17.3 Disclaimers

Limited warranty and liability — Information in this document is believed to be accurate and reliable. However, NXP Semiconductors does not give any representations or warranties, expressed or implied, as to the accuracy or completeness of such information and shall have no liability for the consequences of use of such information. NXP Semiconductors takes no responsibility for the content in this document if provided by an information source outside of NXP Semiconductors.

In no event shall NXP Semiconductors be liable for any indirect, incidental, punitive, special or consequential damages (including - without limitation - lost profits, lost savings, business interruption, costs related to the removal or replacement of any products or rework charges) whether or not such damages are based on tort (including negligence), warranty, breach of contract or any other legal theory.

Notwithstanding any damages that customer might incur for any reason whatsoever, NXP Semiconductors' aggregate and cumulative liability towards customer for the products described herein shall be limited in accordance with the *Terms and conditions of commercial sale* of NXP Semiconductors.

Right to make changes — NXP Semiconductors reserves the right to make changes to information published in this document, including without limitation specifications and product descriptions, at any time and without notice. This document supersedes and replaces all information supplied prior to the publication hereof.

Suitability for use — NXP Semiconductors products are not designed, authorized or warranted to be suitable for use in life support, life-critical or safety-critical systems or equipment, nor in applications where failure or malfunction of an NXP Semiconductors product can reasonably be expected to result in personal injury, death or severe property or environmental damage. NXP Semiconductors and its suppliers accept no liability for inclusion and/or use of NXP Semiconductors products in such equipment or applications and therefore such inclusion and/or use is at the customer's own risk.

Applications — Applications that are described herein for any of these products are for illustrative purposes only. NXP Semiconductors makes no representation or warranty that such applications will be suitable for the specified use without further testing or modification.

Customers are responsible for the design and operation of their applications and products using NXP Semiconductors products, and NXP Semiconductors accepts no liability for any assistance with applications or customer product design. It is customer's sole responsibility to determine whether the NXP Semiconductors product is suitable and fit for the customer's applications and products planned, as well as for the planned application and use of customer's third party customer(s). Customers should provide appropriate design and operating safeguards to minimize the risks associated with their applications and products.

NXP Semiconductors does not accept any liability related to any default, damage, costs or problem which is based on any weakness or default in the customer's applications or products, or the application or use by customer's third party customer(s). Customer is responsible for doing all necessary testing for the customer's applications and products using NXP Semiconductors products in order to avoid a default of the applications and the products or of the application or use by customer's third party customer(s). NXP does not accept any liability in this respect.

Limiting values — Stress above one or more limiting values (as defined in the Absolute Maximum Ratings System of IEC 60134) will cause permanent damage to the device. Limiting values are stress ratings only and (proper) operation of the device at these or any other conditions above those given in the Recommended operating conditions section (if present) or the Characteristics sections of this document is not warranted. Constant or repeated exposure to limiting values will permanently and irreversibly affect the quality and reliability of the device.

Terms and conditions of commercial sale — NXP Semiconductors products are sold subject to the general terms and conditions of commercial sale, as published at http://www.nxp.com/profile/terms, unless otherwise agreed in a valid written individual agreement. In case an individual agreement is concluded only the terms and conditions of the respective agreement shall apply. NXP Semiconductors hereby expressly objects to applying the customer's general terms and conditions with regard to the purchase of NXP Semiconductors products by customer.

No offer to sell or license — Nothing in this document may be interpreted or construed as an offer to sell products that is open for acceptance or the grant, conveyance or implication of any license under any copyrights, patents or other industrial or intellectual property rights.

Product data sheet

Export control — This document as well as the item(s) described herein may be subject to export control regulations. Export might require a prior authorization from competent authorities.

Non-automotive qualified products — Unless this data sheet expressly states that this specific NXP Semiconductors product is automotive qualified, the product is not suitable for automotive use. It is neither qualified nor tested in accordance with automotive testing or application requirements. NXP Semiconductors accepts no liability for inclusion and/or use of non-automotive qualified products in automotive equipment or applications.

In the event that customer uses the product for design-in and use in automotive applications to automotive specifications and standards, customer (a) shall use the product without NXP Semiconductors' warranty of the product for such automotive applications, use and specifications, and (b) whenever customer uses the product for automotive applications beyond NXP Semiconductors' specifications such use shall be solely at customer's own risk, and (c) customer fully indemnifies NXP Semiconductors for any liability, damages or failed product claims resulting from customer design and use of the product for automotive applications beyond NXP Semiconductors' standard warranty and NXP Semiconductors' product specifications.

Translations — A non-English (translated) version of a document is for reference only. The English version shall prevail in case of any discrepancy between the translated and English versions.

17.4 Trademarks

Notice: All referenced brands, product names, service names and trademarks are the property of their respective owners.

I²C-bus — logo is a trademark of NXP B.V.

18. Contact information

For more information, please visit: <u>http://www.nxp.com</u>

For sales office addresses, please send an email to: salesaddresses@nxp.com

19. Contents

1	General description 1
1.1	Selection recommendations 2
2	Features and benefits 2
3	Ordering information 3
3.1	Ordering options 3
4	Functional diagram 3
5	Pinning information 4
5.1	Pinning
5.2	Pin description 4
6	Functional description 5
6.1	Enable 5
6.2	I ² C-bus systems 6
6.3	Edge rate control 6
6.4	Bus pull-up resistor selection
7	Application design-in information
8	Limiting values 8
9	Static characteristics 9
10	Dynamic characteristics 10
10.1	AC waveforms 11
10.2	Performance curves
11	Test information 15
12	Package outline 16
13	Soldering of SMD packages 18
13.1	Introduction to soldering
13.2	Wave and reflow soldering 18
13.3	Wave soldering 18
13.4	Reflow soldering 19
14	Soldering: PCB footprints 20
15	Abbreviations 22
16	Revision history 22
17	Legal information 23
17.1	Data sheet status 23
17.2	Definitions 23
17.3	Disclaimers 23
17.4	Trademarks 24
18	Contact information 24
19	Contents 25

Please be aware that important notices concerning this document and the product(s) described herein, have been included in section 'Legal information'.

© NXP B.V. 2018.

All rights reserved. For more information, please visit: http://www.nxp.com For sales office addresses, please send an email to: salesaddresses@nxp.com

Date of release: 17 May 2018 Document identifier: PCA9509A