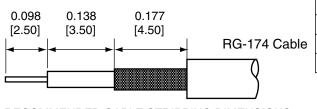
Description	Material	Finish	
Body	Brass	Nickel	
Socket	Brass	Gold	
Insulation	PTFE	N/A	
O-Ring	Si Rubber	Rubber	
Crimp ring	Brass	Nickel	
Washer	Brass	Nickel	
Nut	Brass	Nickel	
Heat Shrink	Polyolefin	Black	



REVISIONS			
REV	DESCRIPTION	DATE	APPV
В	Updated dimensions; Added new title block	10-JUL-12	SAH
С	Updated socket look and dim.; Updated crimp ring dim.	29-OCT-12	SAH

RECOMMENDED CABLE STRIPPING DIMENSIONS

Ø0.236

[6.00]

H0.433

[11.00]

Ø0.358

[9.10]

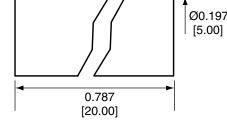
Ø0.236

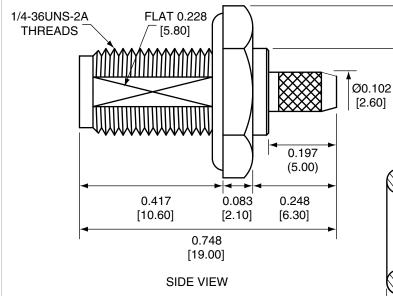
(6.00)

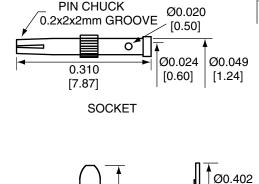
0.055

[1.40]

O-RING







H_{0.315}

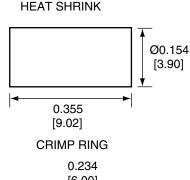
[8.00]

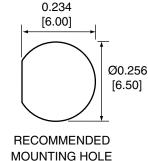
0.020

[0.50]

0.065

[1.65] NUT





159 ORT LANE

NOTES: (UNLESS OTHERWISE SPECIFIED)

1/4-36UNS-2B

THREADS

- 1. ALL DIMENSIONS ARE IN INCHES [mm]. 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.
- 2. DIMENSIONS APPLY AFTER FINISHING. 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

WASHER

[10.20]

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MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 4.75 [120.0]-4.75 [120.0]=±.024 [0.60] ANGLES: ±1° SIZE ANGLES: ±1° ANGLES: ±1 FINISH: DRAWN: B.MURPHY DT: 10-JUL-12

ENGR: S.HOGAN

MERLIN, OR 97532 TITLE:

SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP WITH O-RING FOR RG174 CABLE

REV C CONSMA014 DT: 10-JUL-12 | SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1

CONSMA014 ASSEMBLY INSTRUCTIONS

- Strip the cable to recommended dimensions.
- Slip heat shrink and crimp ring onto stripped cable.
- Insert o-ring into groove in the nut on body. 3.
- Solder the socket to the center conductor. 4.
- 5. Insert the socket, center conductor, and insulation into the body.
- Wrap the braid around the tail of the body and crimp the ring with 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Use heat shrink to cover crimp.
- Use the nut and washer to secure the connector to a case. (2.50mm maximum wall thickness)