DF-G2 High Speed Expert™ Dual Display Small Object Counter

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Quick Start Guide

Advanced sensor with dual digital displays for small object counting applications

For complete technical information about this product, including dimensions, accessories, and specifications, go to www.bannerengineering.com and search for your model number.

⚠️ **WARNING:**
- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Overview

Figure 1. DF-G2 Model Features
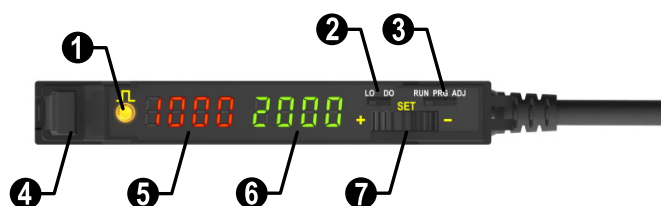
1	Output LED
2	LO/DO Switch
3	RUN/PRG/ADJ Mode Switch
4	Lever Action Fiber Clamp
5	Red Signal Level
6	Green Threshold
7	+/SET/- Rocker Button

Models

Model	Outputs	Connector [1]
DF-G2-NC-2M	Single NPN, plus Health Mode output	2 m (6.5 ft) cable, 5-wire
DF-G2-PC-2M	Single PNP, plus Health Mode output	
DF-G2-NC-Q5	Single NPN, plus Health Mode output	150 mm (6 in) PVC cable with a 5-pin M12 quick disconnect
DF-G2-PC-Q5	Single PNP, plus Health Mode output	
DF-G2-NC-Q7	Single NPN, plus Health Mode output	Integral 5-pin M8 quick disconnect
DF-G2-PC-Q7	Single PNP, plus Health Mode output	

Fiber Optic Arrays			
Models [2]	**Detection Window Dimensions**	**Fiber Exit**	**Minimum Object Size [3]**
PFCVA-10X25-S	10 mm x 25 mm	Side exit	1.5 mm
PFCVA-10X25-E		End exit	
PFCVA-25X25-S	25 mm x 25 mm	Side exit	3 mm
PFCVA-25X25-E		End exit	

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[1] Connector options:
- A model with a QD connector requires a mating cordset
- For 9 m cable, change the suffix 2M to **9M** in the 2 m model number (example, DF-G2-NC-**9M**)
- For 150 mm (6 in) PVC cable with a 5-pin M8 QD model, change the suffix 2M to **Q3** in the 2 m model number (example, DF-G2-NC-**Q3**)
- For Q3 and Q7 models, use a 5-pin M8 or a 6-pin M8 mating cordset

[2] Custom fiber arrays and mounting configurations are possible. Consult factory for assistance with your small object counting application.

[3] With 2% threshold offset percentage

Fiber Optic Arrays			
Models [2]	Detection Window Dimensions	Fiber Exit	Minimum Object Size [3]
PFCVA-34X25-S	34 mm x 25 mm	Side exit	4 mm
PFCVA-34X25-E		End exit	

## Installation Instructions

Mounting Instructions

Mount on a DIN Rail

1. Hook the DIN rail clip on the bottom of the DF-G2 over the edge of the DIN rail (1).
2. Push the DF-G2 up on the DIN rail (1).
3. Pivot the DF-G2 onto the DIN rail, pressing until it snaps into place (2).
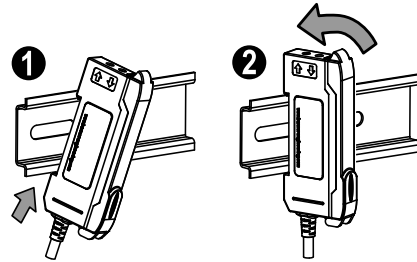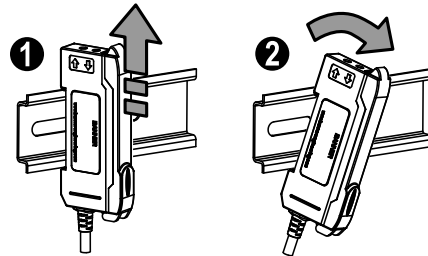

Mount to the Accessory Bracket (SA-DIN-BRACKET)

1. Position the DF-G2 in the SA-DIN-BRACKET.
2. Insert the supplied M3 screws.
3. Tighten the screws.
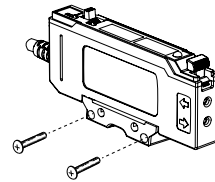
Remove from a DIN rail

1. Push the DF-G2 up on the DIN rail (1).
2. Pivot the DF-G2 away from the DIN rail and remove it (2).

Installing the Fibers in a DF-Gx Sensor

Follow these steps to install glass or plastic fibers.

1. Open the dust cover.
2. Move the fiber clamp forward to unlock it.
3. Insert the fiber(s) into the fiber port(s) until they stop.
4. Move the fiber clamp backward to lock the fiber(s).
5. Close the dust cover.
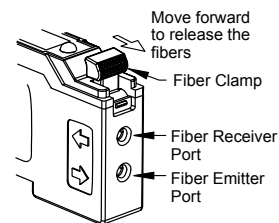
Move forward to release the fibers

Fiber Clamp

Fiber Receiver Port
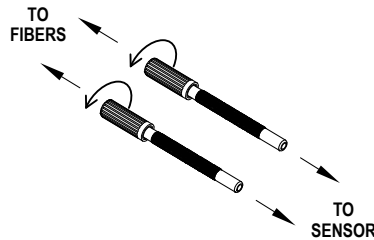
Fiber Emitter Port

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[2] Custom fiber arrays and mounting configurations are possible. Consult factory for assistance with your small object counting application.
[3] With 2% threshold offset percentage

Fiber Adapters

> ✏️ **Note:** If a thin fiber with less than 2.2 mm outer diameter is used, install the fiber adapter provided with the fiber assembly to ensure a reliable fit in the fiber holder. Align the fibers to the end of the adaptors. Banner includes the adapters with all fiber assemblies.
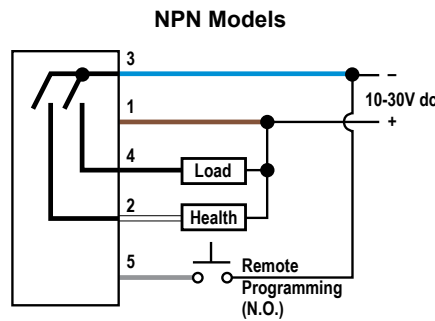

Fiber Outer Diameter (mm)	Adapter Color
Ø 1.0	Black
Ø 1.3	Red
Ø 2.2	No adapter needed

When connecting coaxial-type fiber assemblies to the amplifier, install the single-core (center) fiber to the Transmitter port, and the multi-core (outer) fiber to the Receiver port. This will result in the most reliable detection.
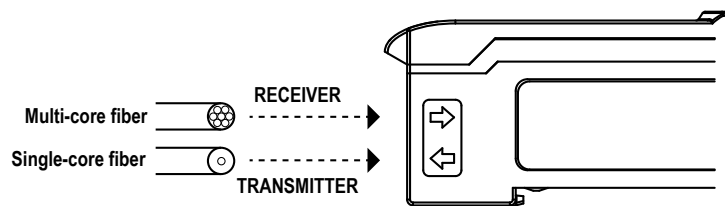
Wiring Diagrams
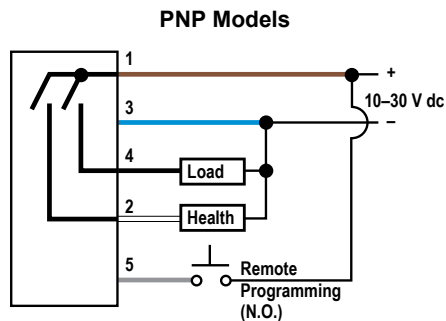
Key
1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray
(6 = no connection)

> ✏️ **Note:** Open lead wires must be connected to a terminal block.

Top Panel Interface

Opening the dust cover provides access to the top panel interface. The top panel interface consists of the RUN/PRG/ADJ mode switch, LO/DO switch, +/SET/- rocker button, dual red/green digital displays, and output LED.

RUN/PRG/ADJ Mode Switch

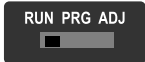The RUN/PRG/ADJ mode switch puts the sensor in RUN, PRG (Program), or ADJ (Adjust) mode. RUN mode allows the sensor to operate normally and prevents unintentional programming changes via the +/SET/- button. PRG mode allows the sensor to be programmed through the display driven programming menu (see **Program Mode** below). ADJ mode allows the user to perform Expert TEACH/SET methods and Manual Adjust (see **Adjust Mode** below).

LO/DO Switch

The LO/DO switch is used to select Light Operate or Dark Operate mode. In Light Operate mode, the output is ON when the sensing condition is above the threshold (for Window SET, the output is ON when the sensing condition is inside the window). In Dark Operate mode, the output is ON when the sensing condition is below the threshold (for Window SET, the output is ON when the sensing condition is outside the window).

+/SET/- Rocker Button
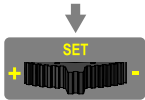
The +/SET/- rocker button is a 3-way button. The +/- positions are engaged by rocking the button left/right. The SET position is engaged by clicking down the button while the rocker is in the middle position. All three button positions are used during PRG mode to navigate the display driven programming menu. During ADJ mode, SET is used to perform TEACH/SET methods. The rocker button is disabled during RUN mode, except when using Window SET, see Window SET on p. 6.

Red/Green Digital Displays

During RUN and ADJ mode, the Red display shows the signal level and the Green display shows the threshold or the total counts. During PRG mode, both displays are used to navigate the display driven programming menu.

Output LED

The output LED provides a visible indication when the output is activated.

Operating Instructions

Remote Input

For more information about how to perform TEACH/SET methods and to program the sensor remotely, see www.bannerengineering.com and search 178236.

Run Mode

Run mode allows the sensor to operate normally and prevents unintentional programming changes. The +/SET/- rocker button is disabled during RUN mode, except when using Window SET.

In RUN Mode, the SET function of the +/SET/- rocker button allows the user to toggle between the threshold center value and the total number of counts on the Green display. If the Totalizer function is enabled, the total counts value increments to the programmed value and then starts over at 0. If the Totalizer function is disabled, the total counts value increments to 9999 and then starts over at 0. Changing any operational setting causes the total counts value to reset to 0.

Program Mode

RUN PRG ADJ

Figure 2.

PROGRAM MODE

Mode Switch to "PRG"

RUN PRG ADJ

SET
+   -

rocker button

To scroll through menu lists: Press "+" or "-"
To enter a choice list or to select and save: Click SET
To exit a choice list without saving: Press and hold SET for 2 seconds

Menu List →

Press and hold SET to exit choice list without saving

tcH SEL	rESP SPd	OFSt Pct	tOtLCntS	tOtL1Sho	dYn ES	diSPrEAd	FctYdEF
Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list	Click SET to enter choice list
+ DISPLAY LOOP –	+ DISPLAY LOOP –					+ DISPLAY LOOP –	+ DISPLAY LOOP –
wind SEt	25 µs	min OFSt	oFF	oFF	oFF	diSP 1234	no
Lt SEt	⇩ (+) or (-) ⇧ to set value	2 Pct	1CntS	1 ms	25 Pct	diSP 123P	yES
dYn tcH	500 µs	⇩ (+) or (-) ⇧ to set value	⇩ (+) or (-) ⇧ to set value	⇩ (+) or (-) ⇧ to set value	33 Pct	Eco 1234	
		50 Pct	9999CntS	100 ms	50 Pct	Eco 123P	
					100 Pct	(display flips 180°)	
						diSP 1234	
						diSP 123P	
						Eco 1234	
						Eco 123P	

Click SET to select and save a choice in any list

Return to Menu List

⊡ on display represents a "w"   ⊡ on display represents a "m"

Program (PRG) mode allows the following settings to be programmed in the DF-G2

Factory Default Settings:

Setting	Factory Default
Threshold	3700 (typical)
TEACH Selection	Window SET
Response Speed	Standard: 250 µs
Offset Percent	2%
Totalizer Counts	OFF
Totalizer One-Shot	OFF
Dynamic Event Stretcher	50%
Display Readout	Numeric, ECO disabled, Normal Orientation

Adjust Mode

RUN PRG ADJ

Sliding the RUN/PRG/ADJ mode switch to the ADJ position allows the user to perform Expert TEACH/SET methods.

TEACH Procedures

The instruction manual has detailed instructions for these TEACH modes:

- Window SET
- Light SET
- Dynamic TEACH

Window SET

- Sets window thresholds that extend a programmable % offset above and below the presented condition
- All other conditions (lighter or darker) cause the output to change state
- Recommended for applications where a product may not always appear in the same place, or when other signals may appear
- See Program Mode for programming the Offset Percent setting (to increase/decrease the window size)

A single sensing condition is presented, and the sensor positions window thresholds a programmable % offset above and below the presented condition. In LO mode, Window SET designates a sensing window with the Output ON condition inside the window, and the Output OFF conditions outside the window.

Figure 3. Window SET (Light Operate shown)
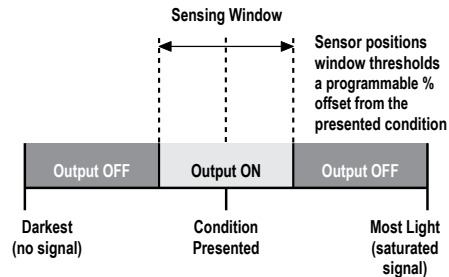
Output ON and OFF conditions can be reversed using the LO/DO switch.

Light SET

- Sets a threshold a programmable % offset below the presented condition
- Changes output state on any condition darker than the threshold condition
- Recommended for applications where only one condition is known, for example a stable light background with varying darker targets
- See Program Mode for programming the Offset Percent setting (to increase/decrease the window size)

A single sensing condition is presented, and the sensor positions a threshold a programmable % offset below the presented condition. When a condition darker than the threshold is sensed, the output either turns ON or OFF, depending on the LO/DO setting.

Figure 4. Light SET (Light Operate shown)
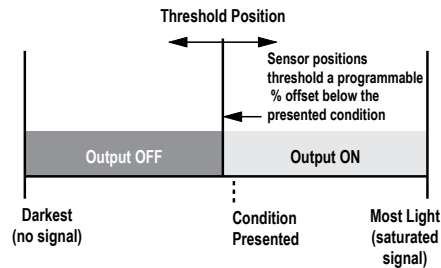
Dynamic TEACH

- Teaches on-the-fly
- Establishes a single switching threshold

Dynamic TEACH is best used when a machine or process may not be stopped for teaching. The sensor learns during actual sensing conditions, taking multiple samples of the light and dark conditions and automatically setting the threshold at the optimum level.

Figure 5. Dynamic TEACH (Light Operate shown)
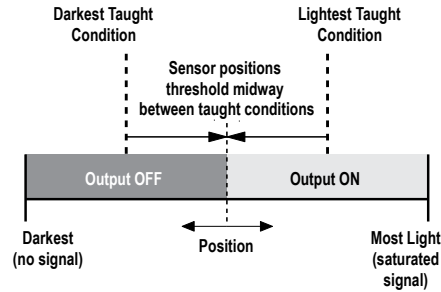
The output ON and OFF conditions can be reversed using the LO/DO switch.

Troubleshooting

Percent Minimum Difference after TEACH

The Dynamic TEACH method will flash a % minimum difference on the displays after a PASS or FAIL.

Value	PASS/FAIL	Description
0 to 99%	FAIL	The difference of the taught conditions does not meet the required minimum
100 to 300%	PASS	The difference of the taught conditions just meets/exceeds the required minimum, minor sensing variables may affect sensing reliability
300 to 600%	PASS	The difference of the taught conditions sufficiently exceeds the required minimum, minor sensing variables will not affect sensing reliability
600% +	PASS	The difference of the taught conditions greatly exceeds the required minimum, very stable operation

Percent Offset after SET

The Window and Light SET methods will flash a % offset on the displays after a PASS or FAIL.

SET Result	% Offset Meaning
PASS (with % Offset)	Displays the % offset used for the SET method
FAIL (with % Offset)	Displays the minimum required % offset necessary to PASS the SET method
FAIL (without % Offset)	Presented condition cannot be used for the SET method

Health Mode Alarm

The Health Mode Alarm alerts you when preventative maintenance becomes necessary to ensure reliable sensing. The Health Mode output 2 is Active when the system is OK and operating normally. Health Mode output 2 becomes Inactive when the system is in a marginal state because of contamination. The system still operates normally and can detect small objects, but is nearing the alarm state. When the system is completely contaminated and unable to ensure reliable sensing, the system goes into the alarm state. In the alarm state, the discrete output 1 is forced to the blocked state and can no longer be used to detect small objects.

- Threshold Alert `thr ALrt` displays when Health Mode output 2 is inactive because of contamination. The system operates normally but is nearing the alarm state.
- Threshold Error `thr Err` displays when discrete output 1 is forced to the blocked state and can no longer be used to detect small objects.

The sensor may enter Health Mode Alarm for any of these reasons:

1. When first powered up; the fiber optic array may already be contaminated
2. If the Window SET procedure fails, indicating the fiber optic array is contaminated and the sensor could not set a valid clear-state light level for reliable detection
3. If the fiber optic array is contaminated enough that the auto compensation tracking algorithm cannot sufficiently adjust the thresholds to ensure reliable detection
4. If the fiber optic array is blocked for more than 2 seconds

Return the system to normal operation by cleaning the fiber optic array and performing a Window SET to reset the clear-state light level (see Window SET on p. 6).

Specifications

Sensing Beam
Visible red, 635 nm

Supply Voltage
10 V DC to 30 V DC Class 2 (10% maximum ripple)

Power and Current Consumption (exclusive of load)
Standard display mode: 960 mW, Current consumption < 40 mA at 24 V DC
ECO display mode: 720 mW, Current consumption < 30 mA at 24 V DC

Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages

Delay at Power-Up
500 milliseconds maximum; outputs do not conduct during this time

Output Configuration
1 NPN or 1 PNP output, depending on model, plus 1 Health Mode output

Output Rating
100 mA maximum combined load (derate 1 mA per °C above 30 °C)
OFF-state leakage current: < 5 µA at 30 V DC;
ON-state saturation voltage: NPN: < 1.5 V; **PNP :** < 2 V

Output Protection
Protected against output short-circuit, continuous overload, transient overvoltages, and false pulse on power-up

Required Overcurrent Protection

⚠️ **WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
Supply wiring leads < 24 AWG shall not be spliced.
For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Output Response Time
25 µs
50 µs
150 µs
250 µs
500 µs

Repeatability
12 µs
12 µs
30 µs
50 µs
80 µs

Connections
PVC-jacketed 2 m or 9 m (6.5 ft or 30 ft) 5-wire integral cable; or integral 5-pin M8 quick disconnect; or 150 mm (6 in) cable with a 5-pin M12 quick disconnect; or 150 mm (6 in) cable with a 5-pin M8 quick disconnect
For Q3 or Q7 5-pin models, either a 5-pin M8 or a 6-pin M8 mating cordset may be used

Construction
Black ABS/polycarbonate alloy (UL94 V-0 rated) housing, clear polycarbonate cover

Environmental Rating
IP50, NEMA 1

Operating Conditions
Temperature: –10 °C to +55 °C (+14 °F to +131 °F)
Storage Temperature: –20 °C to +85 °C (–4 °F to +185 °F)
Humidity: 90% at +60 °C maximum relative humidity (non-condensing)

Certifications

CE   c(UL)us LISTED   Industrial Control Equipment 3TJJ

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