



Product Manufacturing Transfer Notification

(Partial Manufacturing Transfer from China to Vietnam – Phase 4)

PCN20-12

This notification relates to the following series only: LC/MM/SW/PS/RUF

Document revision

Revision	Date	Description	Author
A	September 17 th , 2020	Move of selected production lines to Vietnam (phase 4)	Craig Thomson

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1. Purpose

To improve production efficiency and better serve our customers, C&K will be transferring a number of production lines from our facility in Huizhou, China to Yen My, Vietnam. This move will be done in several phases.

This notification only relates to products to be moved in phase 4. A separate notification will be issued for products that will be moved in other phases.

Please see the list of affected part numbers in the attached appendix.

Production of the affected parts will stop in Huizhou November 30th 2020 and resume production, the first week of February 2021, in our Vietnam facility. Please consult your C&K Customer Service contact for specifics related to specific items or backlog demand.

C&K has put in place a number of actions to minimize potential disruption caused by this move. Safety stock levels are being prepared in order to cover the transition period, so we can continue shipments with minimal disruption.

2. Change details

2.1. Technical Impact

The manufacturing transfer will not affect product specification, product certification or product approvals.

Requalification of products will be required and performed prior to the restart of production and a re-qualification report will be available for customers upon request. As a result of the move there will be a change in marking on UL qualified products, an example of which can be seen below:



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2.2. Lead-time Changes

To ensure continuity of supply during this transition period the following product series lead-time will be implemented with immediate effect:

Series	Lead-time (weeks)
LC	10
MM	10
SW	12
PS	14
RUF	14

Please see appendix 1 for specific part numbers effected.

3. Date of application

Effective date: September 17th, 2020

Production of the affected parts will stop in Huizhou, China: November 30th 2020

Production of the affected parts will restart in Yen My, Vietnam: February 4th 2021

4. Acknowledgement

We kindly ask you to acknowledge receipt of this information to your Sales Representative. To support our customers during this manufacturing move we have set up a dedicated e-mail address via which you may contact C&K with any specific queries or concerns. Please contact Vietnam.move@ckswitches.com and we will be happy to assist you.

Appendix 1 – List of affected part numbers

To download an excel release of the affected part numbers please click on the link below:

https://extranet.ck-components.com/extranet/channelpartners/media/pdf/Whatsnews/Appendix-PCN20-12-PMTN-Vietnam_Phase_4_Parts_list_with_updated_LT.xlsx

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