





AC optically coupled isolation type products to be discontinued.

### FEATURES

# 1. 10A high-capacity realized for PC board terminal (with heat sink)

1A to 10A high-capacity

PC board terminal type

solid state relay

AQ2A2-ZP3/28VDC, AQ2A2-J-ZP3/28VDC, AQ5A2-ZP3/28VDC, AQ1AD2-3/28VDC

SSR for compact PC boards with 10 A capacity that is two times greater than our previous model. It is suitable for long-life, highly frequent control.

# 2. VDE (EN60950-1) reinforced insulation compliant

Fully satisfies demand for safety by guaranteeing compliance with EN60950-1 safety standard and featuring 3,000 V reinforced insulation (AQ3A2-ZT4/32VDC, AQ3A2-J-ZT4/32VDC and AQ10A2-ZT4/32VDC).

### 3. Superior anti-vibration and antishock characteristics

The body is molded as a single unit with flame resistant resin which makes it highly resistant against vibration and shock, and gives it superior protection from environment. The body can also be washed.

# 4. Vertical types with SIL terminal arrangement and flat types are available.

 The vertical type is available in thicknesses of 10 mm (2 A and 3 A types) and 12 mm (5 A and 10 A types). Terminal arrangement is SIL in integral multiples of 2.54 mm (0.1 inch).
The height of the flat type is 12 mm. The terminal arrangement is DIL in integral multiples of 2.54 mm.

(28VDC, AQ2A2-J-ZP3/28VDC, (28VDC, AQ1AD2-3/28VDC and

### 5. Reduced noise generation

AQ1 RELA

Please contact us about TÜV certified products.

AQ2A2-2P3/28VDC, AQ2A2-J-ZP3/28VDC, AQ5A2-2P3/28VDC, AQ1AD2-3/28VDC and AQ2AD1 2/28VDC

> The load will operate at close to zero voltage even when the input signal is applied during a cycle. Also, even if an input signal is cancelled during a cycle, the load is cut off at close to zero current. For this reason, hardly any noise is produced and radio frequency interference (RFI) and electromagnetic interference (EMI) are kept to a minimum. **6. Built-in Snubber circuit prevents** malfunction.

### **TYPICAL APPLICATIONS**

- Printing machines
- Packing machines
- Traffic signal control
- Automatic ticket punchers
- Terminal equipment of data processing
- Computer peripherals
- NC machines

## TYPES

#### Standard packing: Carton 20 pcs., Case 200 pc

1. AQ1 S	olid State Relays	Standard packing: Ca	arton 20 pcs., Case 200 pcs.				
Load	Isolation	Zero-cross function	Туре	Input voltage	Load current Load voltage	Part No.	
AC	Phototriac coupler	Zero-cross*1	3 A (Vertical)	4 to 32 V DC	3 A, 75 to 250 V AC	AQ3A2-ZT4/32VDC	
			3 A (flat)	4 to 32 V DC	3 A, 75 to 250 V AC	AQ3A2-J-ZT4/32VDC	
			10 A	4 to 32 V DC	10 A, 75 to 250 V AC (5 A without heat sink)	AQ10A2-ZT4/32VDC	
AC	Optically coupled isolation	Zero-cross	2 A (Vertical)	3 to 28 V DC	2 A, 75 to 250 V AC	AQ2A2-ZP3/28VDC	
			2 A (flat)	3 to 28 V DC	2 A, 75 to 250 V AC	AQ2A2-J-ZP3/28VDC	
			5 A	3 to 28 V DC	5 A, 75 to 250 V AC (3 A without heat sink)	AQ5A2-ZP3/28VDC	
DC	Optically coupled isolation		1 A	3 to 28 V DC	1 A, 10 to 200 V DC	AQ1AD2-3/28VDC	
DC			2 A	3 to 28 V DC	2 A, 3 to 60 V DC	AQ2AD1-3/28VDC	

Note: \*1 Non zero-cross type also available. Please inquire.

2. Heat sink for AQ1 solid state relay Standard packing: C	Standard packing: Carton 20 pcs., Case 200 pcs.		
Product name	Part No.		
Heat sink for AQ5A2-ZP3/28VDC and AQ10A2-ZT4/32VDC	AQ-HS-5A		

### **ORDERING INFORMATION**

AQ 2A 2 J ZP 3/28 VDC									
Load current	Load voltage	Shape	Туре	Input v	voltage				
1 A 2: 75 to 250 V AC Nil: V		Nil: Vertical type J: Flat type	Nil: DC output ZP: Zero-cross AC output (Photocoupler) ZT: Zero-cross AC output (Phototriac coupler)	3/28 V DC: 3 4/32 V DC: 4					

\* Random types are available upon request.

### **SPECIFICATIONS**

### 1. Rating (at 20°C 68°F, Ripple factor: less than 1%)

Type .			AC out	put type			with the second	Remarks	
			Zero-	cross		DC outp	but type		
		3 A type	10 A type	2 A type	5 A type	1 A type	2 A type		
Input side	Input voltage	4 to 32 V DC		3 to 28 V DC		3 to 28 V DC			
	Input impedance	_		Approx. 1.6 kΩ (3 to 28 V DC)		Approx. 1.6 kΩ (3 to 28 V DC)			
	Input current, max.	20 mA		_					
	Drop-out voltage, min.	1.0 V		0.8 V		0.8 V			
Load side	Max. load current	3 A	10 A*1	2 A	5 A*2	1 A	2 A	Refer to "REFERENCE DATA	
	Load voltage		75 to 25	50 V AC		10 to 200 V DC	3 to 60 V DC	1. Load current vs. ambient temperature characteristics".	
	Non-repetitive surge current	100 A		80 A	100 A	5 A (1 s)		AC: In one cycle at 60 Hz, DC: 1s	
	Max. "OFF-state" leakage current	5 mA				1 n	nA	AC: at 200 V, 60Hz DC: When maximum load voltage is applied.	
	Max. "ON-state" volt- age drop		1.6	5 V		1.6 V	2.3 V	At Max. carrying current	
	Min. load current	50 mA*3				5 m	A*3		

Notes: \*1 When heat sink (AQ-HS-5A) is installed. The max. load current is 5 A when heat sink is not installed.

\*2 When heat sink (AQ-HS-5A) is installed. The max. load current is 3 A when heat sink is not installed.

\*3 When load current is below the rating, refer to "Cautions for Use".

#### 2. Characteristics (at 20°C 68°F, Ripple factor: less than 1%)

	Туре		AC				
Item			Zero	DC output	Remarks		
		3 A type	10 A type	2 A type	5 A type		
Operate tim	e, Max.		(1/2 cycle of voltag	0.5 ms			
Release time, Max.			(1/2 cycle of voltag	2 ms			
Insulation resistance, Min.			100 M $\Omega$ for inpu	100 M Ω for input, output	at 500 V DC		
Breakdown voltage		4,000 Vrms between input and output 2,500 Vrms among input, output and case		3,000 Vrms between input and output	3,000 Vrms between input and output 1,500 Vrms among input, output and case	3,000 Vrms between input-output	For 1 minute
Vibration resistance	Destructive	117.6 m/s	<sup>2</sup> {12G}, 10 to 55 H	117.6 m/s <sup>2</sup> {12G}, 10 to 55 Hz at double amplitude of 2 mm	1 hour for X, Y, Z axis		
	Functional	117.6 m/s	<sup>₂</sup> {12G}, 10 to 55 ⊢	117.6 m/s <sup>2</sup> {12G}, 10 to 55 Hz at double amplitude of 2 mm	10 minutes for X, Y, Z axis		
Shock resistance	Destructive		Min. 980 n	Min. 980 m/s <sup>2</sup> {100 G}	5 times each for X, Y, Z axis		
	Functional		Min. 980 n	Min. 980 m/s <sup>2</sup> {100 G}	4 times each for X, Y, Z axis		
Ambient temperature		<b>−30°C to +80°C</b> −22°F to +176°F					
Storage temperature		<b>-30°C to +100°C</b> -22°F to +212°F					
Operational method			Zero-cross (Turn-				

### **DIMENSIONS** (mm inch)

Download CAD Data from our Web site.

AQ1

### 1. AC output, 2A and 3A types (Vertical)









Tolerance: ±0.1 ±.004





#### 3. AC output, 5A and 10A types CAD Data





General tolerance: ±0.5 ±.020

Mounting hole location (Copper-side view)

2.54×2

**20** 787



Schematic

Tolerance: ±0.1 ±.004

**1-1.2 dia.** 

9.1

2-3.5 dia.\*

### 4. Heat sink (for AQ10A2-ZT4/32VDC and AQ5A2-ZP3/28VDC)



Note: When using heat sink, please refer to "Thermal Design"

#### 5. DC output, 1A and 2A types CAD Data





Mounting hole location (Copper-side view)



Schematic



Tolerance:  $\pm 0.1 \pm .004$ 

### **REFERENCE DATA**

1-(1) Load current vs. ambient temperature (AC output, 3 A type) Part No.: AQ3A2-ZT4/32VDC and AQ3A2-J-ZT4/32VDC Allowable ambient temperature:

-30°C to +80°C -22°F to +176°F



1.-(2) Load current vs. ambient temperature (AC output, 10 A type) Part No.: AQ10A2-ZT4/32VDC (A) When not using a heat sink

(B) When using a standard heat sink AQ-HS-5A (When attached to a heat sink, use a heat conductive compound (Ex. Toshiba silicone YG6111 or TSK5303) of similar coating to improve cooling.)



1.-(3) Load current vs. ambient temperature (AC output, 2 A type) Part No.: AQ2A2-ZP3/28VDC and AQ2A2-J-ZP3/28VDC Allowable ambient temperature:

-30°C to +80°C -22°F to +176°F



### Products marked A are discontinued as of August 31, 2011

1.-(4) Load current vs. ambient temperature (AC output, 5 A type) Part No.: AQ5A2-ZP3/28VDC (A) When not using a heat sink (B) When using a standard heat sink AQ-HS-5A

(B) When using a standard heat sink AQ-HS-5A (When attached to a heat sink, use a heat conductive compound (Ex. Toshiba silicone YG6111 or TSK5303) of similar coating to improve cooling.)



1.-(5) Load current vs. ambient temperature (DC output, 1 A and 2 A types) Part No.: AQ1AD2-3/ 28VDC and AQ2AD1-3/28VDC Allowable ambient temperature: -30°C to +80°C -22°F to +176°F



2-(1) Non-repetitive surge current vs. carrying time

(AC output, 3 A and 10 A types) Part No: AQ3A2-ZT4/32VDC, AQ3A2-J-ZT4/32VDC and AQ10A2-ZT4/32VDC



2.-(2) Non-repetitive surge current vs. carrying time





2.-(3) Non-repetitive surge current vs. carrying time

(AC output, 5 A type) Part No.: AQ5A2-ZP3/28VDC



 2.-(4) Non-repetitive surge current vs. carrying time

(DC output) Part No.: AQ1AD2-3/28VDC and AQ2AD1-3/28VDC



3-(1) Input current vs. input voltage characteristics

(AC output, 3 A and 10 A types) Part No.: AQ3A2-ZT4/32VDC, AQ3A2-J-ZT4/32VDC and AQ10A2-ZT4/32VDC



3.-(2) Input current vs. input voltage characteristics

(AC output, 2 A and 5 A types)

Part No.: AQ2A2-ZP3/28VDC, AQ2A2-J-ZP3/28VDC and AQ5A2-ZP3/28VDC (DC output)

(DC output) Part No.: AQ1AD2-3/28VDC and AQ2AD1-3/28VDC



### **CAUTIONS FOR USE**

#### 1. Input side

AQ1

1) Noise and surge protection at the input side

A high noise surge voltage applied to the SSR input circuit can cause malfunction or permanent damage to the device. If such a high surge is anticipated, use C or R noise absorber in the input circuit.



2) When the input terminals are connected with reverse polarity Reversing the polarity will not cause damage to the device, due to the presence of a protection diode, but the device will not operate.

3) In the case of operating voltage containing ripple

If the SSR control voltage contains ripple, the peak of the ripple should not exceed the maximum rated control voltage "32V", and the bottom of the ripple should exceed the minimum rated control voltage "4V".



#### 2. Output side

1) Regarding output noise surge protection

A high noise surge voltage applied to the SSR load circuit can cause malfunction or permanent damage to the device. If such a high surge is anticipated, use a varistor across the SSR output.



Keep the varistor voltage to no more than 500 V.

### **Cautions for Use**

2) When used for the load less than rated An SSR may malfunction if it is used below the specified load. In such an event, use a dummy resistor in parallel with the load.



Set a value of dummy resistor so that the load current becomes 50 mA or greater due to the dummy resister and load. **3. When using bent output terminals** To avoid applying mechanical stress on the main unit and molded section of the solid state relay, radio pliers should be used to grasp the terminals between the point of bending and the molded case when making the bends.



# 4. When a heat sink is mounted on the 5 A or 10 A type

The heat sink (AQ-HS-5A) or a radiator which can make good contact should be used.

If a heat sink is used in which the contact condition is bad, a heat conducting compound should be used to improve the heat radiation. (Ex. Silicon compound Toshiba silicon YG6111 or TSK5303) The compound should be applied between the heat sink and the AQ1.

AQ-HS-5A heat sink



#### 5. Others

1) If an SSR is used in close proximity to another SSR or heat-generating device, its ambient temperature may exceed the allowable level. Carefully plan SSR layout and ventilation.

2) Soldering to SSR terminals should be completed within 5 seconds at 260°C 500°F.

 Terminal connections should be made by referring to the associated wiring diagram.

4) For higher reliability, check device quality under actual operating conditions.

6. Transportation and storage

1) Extreme vibration during transport will warp the lead or damage the relay. Handle the outer and inner boxes with care.

2) Storage under extreme conditions will cause soldering degradation, external appearance defects, and deterioration of the characteristics. The following storage conditions are recommended:

 $\bullet$  Temperature: 5 to 30°C 41 to 86°F

• Humidity: Less than 60% R.H.

• Atmosphere: No harmful gasses such as sulfurous acid gas, minimal dust.