## Stripping

Stripping

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Stripping

Stripping

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After a conductor has been cut it is then prepared for the next step or for crimping. For this purpose, a specific length of the conductor insulation has to be removed, while preventing damage to the conductor. The length of the conductor insulation to be removed depends on the terminal clamping point or the crimp to be processed.

Professional stripping tools guarantee perfect results due to precise adjustment of the tool to the corresponding insulation and the conductor cross-section.

Precision tools by Weidmüller guarantee that the user will always obtain consistent, reliable stripping results.

"Stripping" means the cutting and removal of the insulation. The following must be ensured in performing this task.

The stripping dimension must be observed and neither the conductor nor the remaining insulation must be damaged.

To avoid mistakes, use a stripping tool matched to the insulation and cross-section of the conductor.

Do not use work knives or penknives because the stripping quality when using such tools depends entirely on the manual dexterity of the user. The quality is not consistent, even when the user is highly skilled.

Preference should be given to hand-operated tools that adjust automatically to the corresponding cross-section of the conductor. They do not damage to the conductor during stripping and avoid faults.

stripax<sup>®</sup> stripping tools guarantee a consistent stripping result which complies with DIN regulations. The tools are rated for standard dimension PVC insulation. Any PVC insulation thicknesses deviating from normal can be set manually. The conductor stopper and integrated wire cutter allow highly versatile use of the tools.

Special insulation types such as Teflon, Silicone and Kapton require special stripping tools. These tools strip the conductor with punch blades.





## DIN IEC 60352 part 2 contains references to stripping faults which must be avoided:



Correctly stripped conductor

#### Possible faults during stripping:



Insulation has not been cut properly

Remains of the conductor insulation are still to be found on the stripped conductor









The conductor insulation has been damaged by the stripping tool

Single conductors have been damaged or cut off by the stripping tool

Single conductors have been twisted too tightly afterwards

Single conductors are no longer twisted.

#### Stripping and cutting tools

- for flexible and solid conductors with PVC insulation
- Cable with double insulation in two processing steps without special adjustment
- Automatic opening of clamping jaws after stripping
- No play in self-adjusting cutting unit . Long-lasting
- No splicing of single conductors
- Optimised ergonomic design ٠

Stripping

С

- Stripping length adjustable via stop •
- Adjustable for different insulation thicknesses
- switchable partial stripping function
- Removable handle shells •
- •
- Fold-out cutting protection ٠
- Custom marking with ESG device markers

stripax<sup>®</sup>





- Stripping: PVC insulated flexible conductor, size 0.08...10 mm<sup>2</sup> (~AWG 28...7) Cutting: PVC insulated flexible conductor, size
- 0.08...6 mm<sup>2</sup> (~AWG 28...10)
- · Conductors undamaged due to special self adjusting stripping blades.
- Processing of multi-conductors, with thin flat ribbon cables and even multiple conductors in one operation



- Stripping: PVC insulated flexible and solid conductors (~AWG 10...6)
- Cutting: PVC insulated flexible and solid conductors, up to 6 mm<sup>2</sup> (AWG 10)
- · Conductors undamaged due to special self adjusting stripping blades.







Technical data

stripax®
Flexible and solid conductors with PVC insulation
0.0810
25
6

## 190 175

Туре	Qty.	Order No.
stripax®	1	9005000000

Туре	Qty.	Order No.
Spare stripping blades	1	1119030000

stripax® 16
Flexible and solid conductors with PVC insulation
616
25
6
190
175

ax® 16 1 9005610000

Туре	Qty.	Order No.
Spare stripping blades	1	1119040000

Max. stripping performance	
Cable type	
Conductor cross-section	mm <sup>2</sup>
Stripping length, max.	mm
Cutting performance	
Max. cutting performance	mm <sup>2</sup>
Tool data	
Length	mm
Weight	g
Note	

#### **Ordering data**

Version

#### Note

#### Accessories

Note

#### Stripping and cutting tool for conductors with special insulation Types for conductor diameters 0.2 ... 1.21 mm (~ AWG 32 ... 18)

- Flexible and solid conductors with PVC, Teflon (PTFE) and silicone insulation
- Special stripping blades do not damage the conductor
- No splicing of the single conductors
- Blade inserts can be easily replaced
- All inserts fit one housing





Blade set





#### Technical data

Max. stripping length		
Stripping diameter m	ax. cutting performance	mm
Tool data		
Length		mm
Weight		g
Selection of blade	sets	
1	С	olour blade set
	Conductor diameter r	nm (min./max.)
		AWG
Y I		7000
		mm <sup>2</sup>
	Inc	ulation material
	115	ulation material
Information		
Information		
Ordering data		
· ·		
Tools with blade se	et	
Tool with all blade	sets	

#### Accessories

Blade set

Set of stripping blades (Mini Stripax up to April 2003)

#### Information

Mini-duro-stripa:	x				
3–7					
2.2					
135					
110					
white	yellow	red	green	blue	black
0.3-1.3	0.2–0.3	0.3–0.5	0.55–0.8	0.88-0.92	1.0-1.21
2818	32/1, 32/7, 30/1, 30/7	28/1, 28/7, 28/19, 26/1,	24/7, 24/19, 22/1,	20/7, 20/19	18/1, 18/7, 18/19
		26/7, 26/19, 24/1	22/7, 22/19, 20/1		
≈ 0.08 1.0					
PVC / silicone	PTFE	PTFE	PTFE	PTFE	PTFE

Order No.	Order No.	Order No.	Order No.	Order No.	Order No.
9001280000	9003700000	9003710000	9003720000	9003730000	9003740000
Order No.					
9003500000					
			<b>A</b> 1 N	<b>A</b> 1 <b>N</b>	

| Order No.  |
|------------|------------|------------|------------|------------|------------|
| 9006970000 | 9003600000 | 9003610000 | 9003620000 | 9003630000 | 9003640000 |
| 9001290000 |            |            |            |            |            |
|            |            |            |            |            |            |
|            |            |            |            |            |            |

# Stripping

## multi-stripax®

## Stripping

Stripping is the name given to the cutting and removal of conductor insulation. When carrying out this task it must be guaranteed that the appropriate length of insulation is removed and that neither the conductor nor the remaining insulation are damaged in any way.

DIN IEC 352 part 2 (formerly DIN IEC 48/290) contains details of the stripping faults to avoid.

#### The challenge







С

## multi-stripax<sup>®</sup>

Multifunctional stripping tool for use on a multitude of conductor insulation forms and configurations – even those not covered by the standard

#### multi-stripax® - the troubleshooter

- Interchangeable stripping units
- Proper stripping of any conductor round, flat or special profiles – thanks to the specially shaped stripping blades
- Incorporates cutting function for up to 2.5 mm<sup>2</sup> solid and 6 mm<sup>2</sup> fine
- Non-fatiguing operation thanks to ergonomic design
- No damage to conductor or remaining insulation
- Good stripping results for industrial applications
- Stripping results reproduced accurately time and time again
- A long-lasting, reliable tool thanks to its robust design
- Plus, the customary Weidmüller repair service

## Special stripping units – the answer to diverse stripping tasks

The multi-stripax<sup>®</sup> tool – distinguished by its robust design – was developed to handle all the stripping tasks met with in practice. Thanks to the interchangeable stripping units, a special solution can be found for every challenge in the marketplace.

The specially shaped stripping blades guarantee perfect stripping results. The guide plates ensure the correct positioning of the wire and therefore prevent damage to the remaining wire. The clamping jaws hold the conductor with just the right force during the stripping operation and are matched to the specific situation. This flexibility within the variables that affect the result of the stripping operation turns the multi-stripax<sup>®</sup> tool into a universal troubleshooter.



## Stripping and cutting tools multi-stripax®

- Specially shaped stripping blades enable stripping of special types of insulation and conductor configurations
- High-quality stripping for industrial applicationsStripping results reproduced accurately time
- and time againA long-lasting, reliable tool thanks to its robust
- design
- Optimised ergonomic design
- No damage to the conductor or insulation
  Highly flexible thanks to interchangeable
- stripping units
- Adjustable stop for setting stripping lengths from 2.3 to 30 mm
- The stripping length can be increased by repeating the stripping process.
- Integral cutting function for max. 2.5 mm<sup>2</sup> solid or 6 mm<sup>2</sup> flexible cables

#### multi-stripax®



#### Technical data

Cable type	PVC, Teflon, PTE, PUR, silicone, halogen-free
Conductor cross-section, min.	2 mm
Conductor cross-section, max.	no limit (in several steps)
max. cutting capacity, fine-strand	6 mm <sup>2</sup>
max. cutting capacity, solid	2.5 mm <sup>2</sup>
max. cutting capacity, ribbon	10.2 x 4 mm
Length/Width/Height	250 / 85 / 40 mm
Weight	250 g
Information	



Ordering data

	Conductor	Insulation	Shaped blade	Code	Qty.	Order No.
multi-stripax 16 SL	16 mm <sup>2</sup>	51.40			1	9202220000
stripping unit multi-stripax 16 SL	Standard stranded	PVC	proord	С	1	9202270000
	stranded		5 6			
			( ° 3_c)			
	6 mm <sup>2</sup>		(			
	10 mm <sup>2</sup>					
multi-stripax 6-16	16 mm <sup>2</sup>	PVC	62 102 162 METRIC	D	1	9202210000
stripping unit multi-stripax 6-16	solid	1.40	proord	D	1	9202260000
	stranded					
	flexible		( ° 3 D			
			( ····· 0 <sup>2</sup> B			
		PTE	γ G			
multi-stripax ASI	ASI cable	PUR	2x 1,5mmª CABLE ASI	В	1	9202250000
stripping unit multi-stripax ASI	1.5 mm <sup>2</sup>	EPDM			1	9202300000
			( ° 3 B)			
	AWG 26					
	AWG 24	DT				
multi-stripax AWG stripping unit multi-stripax AWG	AWG 22 AWG 20	PTFE PVC	26 24 22 AWG 18 16 20	А	1	9202230000 9202280000
stripping unit multi-stripax AvvG	AWG 20 AWG 18	FVG			I	9202280000
	AWG 16					
			(			
	0.75 mm <sup>2</sup>					
multi-stripax 0.75-42SL	1 mm <sup>2</sup>	PVC	0,75* 1* 1,5* 2,5* 4*		1	9203610000
stripping unit multi-spx 0.75-42SL	1.5 mm <sup>2</sup>	halogen-free		Н	1	9203730000
	2.5 mm <sup>2</sup>	-	5 6			
	4 mm <sup>2</sup>		( °зн)			
			( ····· 2 I )			
	0.25 mm <sup>2</sup>					
multi-stripax 0.25-1.5S	0.5 mm <sup>2</sup> 0.75 mm <sup>2</sup>	PVC	925' 9,5' 9,75' 1' 15'		1	9204540000
stripping unit M-SPX 0.25-1.5 S	0.75 mm² 1 mm²	halogen-free		I	1	9204550000
	1.5 mm <sup>2</sup>		) (			
	1.5 mm <sup>2</sup>					
multi-stripax 1.5-6.0S	2.5 mm <sup>2</sup>	PVC		J	1	9204560000
stripping unit M-SPX 1.5-6.0 S	4 mm <sup>2</sup>	halogen-free	L J		1	9204570000
	6 mm <sup>2</sup>		( [			
Information						
Accessories						
Туре	Description				Qtv.	Order No.

Туре	Description	Qty.	Order No.
ERME MULTI-STRIPAX	cutting blade	1	9203070000
ERAN MULTI-STRIPAX	wire stop-set	1	9203100000
Information			

#### Sheathing strippers

Sheathing stripper for round PVC cables

#### AM 25 / AM 35

AM 25: Ø 6...25 mm; AM 35: Ø 25...36 mm



- Pivoting blade for circular, longitudinal and spiral cuts
- Retaining clip with integrated blade to break open an incision in the insulation
- Integrated spare blade

AM 25

PVC round cable



AM 12

- Cuts UTP and STP data cables and other flexible copper cables with a diameter of up to 4 mm<sup>2</sup> (~AWG11)
- Strips the outer insulation of UTP and STP data cables and other round cables with Ø 0.5 ... 12.5 mm
- No damage to the shielding or conductor due to adjustable stripping blade
- Length end stop for repeated cutting or stripping lengths





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	The state
	1
	1 1 L
Technical data	
Max. stripping performance	
Cable type	
Conductor cross-section	-
Conductor diameter	mm
Depth of cut	
Cutting performance	
UTP und STP data cables, max. diameter	-
Flexible (max. conductor cross-section)	-

625	2536
adjustable up to 4.5 mm	adjustable up to 4.5 mm
135	140
	135

AM 35

PVC round cable

Qty

1

Order No.

9001540000

9001080000

Туре

AM 12

AM 12	
UTP and STP data cables	
AWG 2011	
0.512.5	
adjustable	
8	
4	
97	
36	

#### **Ordering data**

Tool data Length

Weight

Note

Version	Туре
	AM 25
	AM 35
Note	

Weidmüller 🕉

mm

g

#### Accessories

P	lote	

C.10

Туре	Qty	Order No.
Spare blades	2	9001530000
Sheathing stripper		

Туре	Qty	Order No.
Sheathing stripper		

Qty

Order No.

9030060000

#### **Sheathing strippers**

- Sheathing stripper for PVC cablesInsulation can be stripped from any point along the cable
- Opening of slit insulation by means of integrated cutter



#### **AM 16**

For round cable, Ø 6...17 mm



• Especially suitable for stripping cables in the cable duct, too



For ribbon cable, 6 mm<sup>2</sup> and 10 mm<sup>2</sup>









Technical data	
Max. stripping performance	
Cable type	
Conductor cross-section	-
Conductor diameter	mm
Depth of cut	
Cutting performance	
UTP und STP data cables, max. diameter	mm
Flexible (max. conductor cross-section)	mm <sup>2</sup>
Tool data	
Length	mm
Weight	g
Note	

#### AM 16

AIVI IO
PVC round cable
617
0.8 - 2.5 mm
53
60

AMF 6/10		
PVC ribbon cable		
0 - 4.0 mm	 	 
110		
115		

#### **Ordering data**

Version	

Note

#### Accessories

Note		

#### Туре Qty Order No. AM 16 9204190000

Туре	Qty	Order No.
AMF 6/10	1	9204180000

Туре	Qty	Order No.
Spare blade	1	9204260000
Sheathing stripper		

Туре	Qty	Order No.
Spare blade	1	9204250000
Sheathing stripper		

#### Sheathing strippers for coaxial cable

For coaxial cable and round (shielded) data cables from 2.5 to 8mm diameter
1-, 2- and 3-level stripping in one step

Stripping

С

- Fast changeover to other cable types thanks to adjustable interchangeable screw holder
- Colour-coded replaceable cassettes with preset stripping lengths for standard coax cable. Refer to the table.
- Setting block (included) permits quick presetting of cutting depths
- Blade cassettes can be used on both sides

#### **CST / IE-CST**



- RG 58 and RG 71
- RG 59 and RG 62
- Antenna cable
- Profibus cable
- Ethernet cable

100

65



Cutter cassettes for CST



_	
_	



100

85



Colour cutter cassettes	B [mm]	C [mm]
grey	3.9	
red	6.0	
yellow	12.0	
blue	6.5	
white	8.6	
green	7.1	5.1
brown	7.5	3.5
orange	8.0	3.7
light green	6.0	6.0
black	8.6	2.3

Dim. A as stated by manufacturer (not defined by tool)

9032050000 9032040000 9032030000 9032020000 9204340000
9032030000 9032020000
9032020000
9204340000
9032000000
9032010000
9032200000
9032210000
9032220000

#### Max. stripping performance Cable type Conductor diameter

**Technical data** 

Stripping length, max.	-
Tool data	
Length	mm
Weight	g
Note	

#### **Ordering data**

Version

Note

#### Accessories

Note

 Type
 Qty
 Order No.

 CST
 1
 9030500000

 IE-CST
 1
 9204350000

IE-CST including blade cartridge, adjusted to Weidmüller Ethernet cable CST not including blade cartridge

Туре	Qty	Order No.
Screw holder	1	9032060000
Screwdriver	1	9005720000
Setting block	1	9005800000
Dimension A: as specified by conr tool)	ector manufacture	r (not defined by

#### Sheathing strippers for coaxial cable

- For coaxial cable and round (shielded) data cables from 2.5...8mm diameter
- 1-, 2- and 3-level stripping in one step • Adjustable stripping lengths in 1-mm steps for meshwork and dielectric materials (min. stripping length approx. 3.2 mm)
- Fast changeover to other cable types
- max. stripping length 17 mm
- incl. 3 blades





- RG 59 and RG 62
- Antenna cable • Profibus cable
- Ethernet cable

CST VARIO

2.5...8 17

mm

mm

mm

g

Coaxial & round data cables





#### Ordering data

Туре	Qty	Order No.
CST VARIO BLADE INSERT	1	9005730000





CST Screwdriver		
Ordering data	21	
Туре	Qty	Order No.

Setting block CST		
Ordering data		
Ordering data	Qty	Order No.

#### **Ordering data**

**Technical data** 

Conductor diameter

Stripping length, max.

Cable type

Tool data

Length

Weight

Note

Max. stripping performance

Version

#### Note

Access	ories
100000	01100

Note

Туре	Qty	Order No.
CST VARIO	1	9005700000

Туре	Qtv	Order No.
Screwdriver	1	9005720000
Blade holder	1	9005740000
Blade insert	1	9005730000

#### Screw holder CST



#### **Ordering data**

Туре	Qty	Order No.
CST SCREW HOLDER	1	9032060000

C.14