



$$\frac{360}{1} = 4 \text{ MIN.}$$

$$\frac{0}{0} = \frac{0}{0}$$

NOTES & INSTRUCTIONS:

1. INSTALL B9-814 CONTACT CLIPS AT POSITIONS 2 AND 5.
2. CUSTOMER PART NO. TO BE STAMPED ON SIDE OF COVER SA.  
CHARACTERS TO BE WHITE - 1/8 INCH HIGH.
3. TIMER MUST BE AT ZERO POSITION WHEN SHIPPED TO CUSTOMER.

ACCURACY AT OPERATING POINTS ± \_\_\_\_\_

ACCURACY BETWEEN 2 CIRCUITS ± \_\_\_\_\_

571  
TIME LAPSE FROM N.C. TO N.O. \_\_\_\_\_

1. LOCATE 1ST DROP-OFF FROM START IN ACTUAL DEGREES.
2. FROM DROP-OFF POINT CUT NO. OF DEGREES SHOWN IN CUT (N.C.) PLUS \_\_\_\_\_°, MINUS TOOL WIDTH.

<b>CRAMER DIVISION</b>			
CONRAC CORP. OLD SAYBROOK, CONNECTICUT			
CUSTOMER			UNIT <b>571J-BD</b>
REL. 15230 -21	DATE 2/7/83	CK. CFB	SPECIAL INSTRUCTIONS <b>11082</b>
REV.	E.O.	DATE	SH 1 OF 1
ORDER NO.		CHECKED CFB	DATE 2-7-83
DRAWN C.F.B.		APPROVED [Signature]	DATE 2-7-83
DATE 2-4-83			