Moisture Barrier Bag Dri-Shield® 2000

This aluminized moisture barrier bag is designed to provide packaging for ESD and moisture sensitive items, both inside and outside an ESD protected area. The bags are heat sealable and suitable for vacuum packaging. Bags are printed with ESD and moisture warning symbols and a lot code for traceability.

SCS Moisture Barrier Bags Dri-Shield[®] 2000 are manufactured from a laminate of multiple layers of aluminized polyester and polyethylene. Polyester provides puncture resistance. Metal layers are intended to provide shielding of Electrostatic Discharge (ESD) and to help minimize the penetration of electric field while providing moisture protection.



Meets ANSI/ESD S20.20, Packaging standard ANSI/ESD S541, and Static Control Bag ANSI/ESD S11.4 Level 3 (except Transparency)



| Physical | Typical Value | Testing Method |
|---|--|---------------------------|
| Moisture Vapor Transmission Rate (MVTR) | ≤0.035 grams/100 sq. in./24 hrs | MIL-STD-3010C Method 3030 |
| Tensile Strength | 7800 PSI, 54 MPa | ASTM D882 |
| Puncture Resistance | 20 lbs, 89 N | MIL-STD-3010 Method 2065 |
| Seal Strength | 15 lbs, 66 N | ASTM D882 |
| Thickness | 3.6 mils, 0.0914 mm ±10% | MIL-STD-3010 Method 1003 |
| Marking Adhesion | Pass | IPC-TM-650 2.4.1 |
| Electrical | Typical Value | Testing Method |
| ESD Shielding | <10 nJ | ANSI/ESD STM11.31 |
| Surface Resistance - Interior | 1 x 10 ⁴ to < 1 x 10 ¹¹ ohms | ANSI/ESD STM11.11 |
| Surface Resistance - Exterior | 1×10^4 to < 1 x 10^{11} ohms | ANSI/ESD STM11.11 |
| EMI Attenuation | 45 dB | 1 to 10 GHz |
| Cleanliness | Typical Value | Testing Method |
| Silicone | Not Detected | FTIR |
| Heat Sealing Conditions | Typical Value | |
| Temperature | 300°F - 400°F, 140°C - 204°C | |
| Time | 0.6 – 4.5 seconds | |
| Pressure | 30 – 70 PSI, 206 – 482 KPa | |
| Bag is free of amines, sili | cones and heavy metals. | |

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.

NOTE: The complete dry package concept of packaging for electronics requires three elements:

Moisture Barrier Bags - To Protect

Desiccants - To Absorb Moisture

Humidity Indicator Cards - To Monitor Performance

Unless otherwise noted, ±10%

Specifications and procedures subject to change without notice.

DRI-SHIELD® 2000 MOISTURE BARRIER BAG

| 926 JR Industrial Drive, Sanford, NC 27332 | DRAWING | DATE |
|--|------------------|--------|
| WEB SITE: <u>StaticControl.com</u> | NUMBER | August |
| PHONE (919) 718-0000 | Dri-Shield® 2000 | 2019 |