

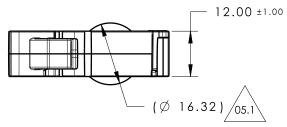
REFERENCE:

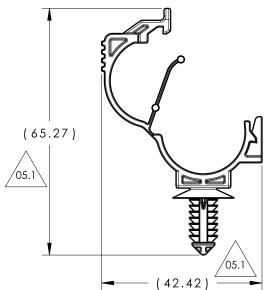
PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:

- 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.
- 3. SHEET METAL THICKNESS RANGE: 0.60mm 8.25mm
- 4. APPLICABLE HOLE SIZE:

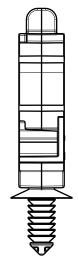
A. 6.5mm +0.5 / - 0.4

B. 6.35mm +/- 0.25 HEX

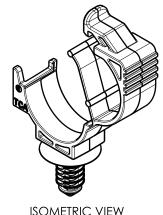




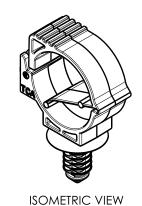
Units



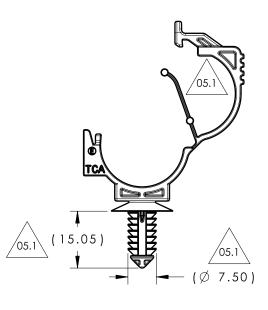
Revision Level		Revision Record	Changed	Date	Approved	Date	
Drawing	State	Part	Trevision record	Onlangea	Bate	пррготса	Date
05.1	Design Release	Е	SEE ECN# 012751	KVH	7/28/14	EJH	8/6/14







CLOSED POSITION



TYPE NUMBER	MATERIAL	COLOR
LOC15-19FT6LG	PA66HIRHS	BLACK
LOC15-19FT6LG	PA46	GRAY

SEE CHART		
COLOR: SEE CHART		

Material

Tolerance defined on each dimension	is

millimeters

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Hel	lerm:	annīvitom
Approved	SJA	9/28/12
Drawn	KVH	9/28/12

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	Article/Type-No SE	E CHART	Scale	1:1	_
	Title LOCKING (DMEGA CLIP (15 TO 19mm	Project Number		
m	BUNDLE) WITH FIR TREE		12-0429		
	Drawing-No		Format	АН	_
	12-0429-011-CSU			1/1	_