



Product Change Notification

TE Connectivity

Product Change Notification: E-18-006654

PCN Date: 10-MAY-18

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:
AMPSEAL Sealed Connector System - Plug Assemblies

Description of Changes
Scope of changes in this notification include New capacity molds. Additional automated assembly lines. Assembly line transfers: Manufacturing location change from Empalme, Sonora, Mexico to Tullahoma TN Plant. (Tullahoma plant is IATF certified). Packaging change: To meet AIAG standards, Automated packaging in plastic trays, Better protection during shipping, Quantity per box change. (See attachment). Due to the urgency, TE is proceeding with the project and changes above. The effective date of assemblies from new location is targeted for 31Aug2018
Other attachments:
[PCN Plug Assembly](#)
[Packing changes](#)

Reason for Changes:
This product line has seen extensive demand increases from our customer base. This demand is outpacing the current capacity and has impacted on-time deliveries. TE is investing to ensure that the current situation is corrected, as well as for the future, consistent with our goal of on-time delivery of defect free products
Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	31-AUG-2018
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	31-DEC-2018

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
770680-2	NO						
770680-3	NO						
770680-4	NO						
770680-5	NO						
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776164-6	NO						
776273-1	NO						
776273-2	NO						
776273-4	NO						
776273-5	NO						
776286-1	NO						
776286-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-1	NO						
770680-2	NO						
770680-3	NO						
770680-5	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
776164-1	NO						
776164-2	NO						
776164-4	NO						
776164-5	NO						
776164-6	NO						
776273-1	NO						
776273-4	NO						
776286-1	NO						
776286-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-4	NO						
770680-5	NO						
776164-1	NO						
776273-2	NO						
776273-4	NO						
776273-5	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
770680-4	NO						
770680-5	NO						
776164-1	NO						
776273-2	NO						
776273-4	NO						
776273-5	NO						