





## **FEATIRES**

- -40°C to +125°C Operating Temperature Range
- Up to ±0.1% Pressure Non Linearity
- Solid State Reliability
- Weldable/Threaded Process Fittings

## **APPLICATIONS**

- Medical Instruments
- Process Control
- Fresh & Waste Water Measurements
- Partial Vacuum Gas Measurement
- Pressure Transmitters
- Tank Level Systems (RV & Industrial)

## 85

## Uncompensated

## **SPECIFICATIONS**

- 316L SS Pressure Sensor
- Small Profile
- 0 100mV Output
- Absolute and Gage

The 85 vacuum uncompensated pressure sensor is a small profile, media compatible, piezoresistive silicon pressure sensor packaged in a 316L stainless steel housing. The 85 vacuum uncompensated pressure sensor is offered in a weldable package or with a variety of threaded fittings such as 1/4 and 1/8NPT, 1/4BSP as well as other custom process fittings.

The 85 uncompensated is designed for OEM applications where compatibility with corrosive media is required. The sensing package utilizes silicon oil to transfer pressure from the 316L stainless steel diaphragm to the sensing element.

Please refer to the 85 compensated and constant voltage datasheets for more information on different features of the 85.

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## PERFORMANCE SPECIFICATIONS

#### Unless otherwise specified, Supply Current: 1.5 mA; Ambient Temperature: 25°C

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PARAMETERS	005 PSIA			005 PSIG & ≥15PSIG			UNITS	NOTES
PARAIVIETERS	MIN	TYP	MAX	MIN	TYP	MAX		
Sensitivity	12	15	18	12	-	27	mV/V @Span	
Zero Pressure Output	-10	-	10	-6.0	-	8.0	mV/V	1
Pressure Non Linearity	-0.2	-	0.2	-0.1	-	0.1	%Span	2, 3
Pressure Hysteresis	-0.10	-	0.10	-0.05	-	0.05	%Span	3
Repeatability	-	±0.02	-	-	±0.02	-	%Span	
Bridge Resistance	4.0K	5.0K	6.0K	3.8K	-	5.8K	Ω	4
Thermal Hysteresis – Span	-0.25	±0.05	0.25	-0.25	±0.05	0.25	%Span	5
Thermal Hysteresis – Offset	-0.25	±0.05	0.25	-0.25	±0.05	0.25	%Span	5
Temperature Coefficient – Resistance	-	2.4K	-	1.30K	1.51K	1.75K	PPM/°C	5
Temperature Coefficient – Span	-	-2.0K	-	-1.65K	-1.25K	-1.0K	PPM/°C	5
Temperature Coefficient – Offset	-80	-	80	-30	-	30	µV/V/°C	3, 5
Long Term Stability – Span	-	±0.10	-	-	±0.10	-	%Span/Year	
Long Term Stability – Offset	-	±0.25	-	-	±0.10	-	%Span/Year	3
Supply Current	0.5	1.5	2.0	0.5	1.5	2.0	mA	
Supply Voltage	-	5	9.5	-	5	9.5	V	
Output Noise (10Hz to 1kHz)	-	1.0	-	-	1.0	-	µV р-р	
Response Time (10% to 90%)	-	0.1	-	-	0.1	-	ms	
Insulation Resistance ( $50V_{DC}$ )	50M	-	-	50M	-	-	Ω	6
Pressure Overload	-	-	3X	-	-	3X	Rated	7
Pressure Burst	-	-	4X	-	-	4X	Rated	8
Operating Temperature	-40	-	125	-40	-	125	°C	
Storage Temperature	-50	-	125	-50	-	125	°C	
Media – Pressure Port	Media – Pressure Port Liquids and Gases compatible with 316/316L Stainless Steel							

#### Notes

- 1. Measured at vacuum for absolute (A) and at ambient for gage (G).
- 2. Best fit straight line.
- 3. Values for 5PSIG devices are as follows:
- Non-linearity: ±0.2% max Temp coefficient (offset): -80 min, 80 max Long term stability (offset): ±0.25 TYP Pressure hysteresis:-0.1min,0.1max.
- 4. Bridge resistance is measured with both –E pins shorted together.
- 5. TC values are first order coefficients to a quadratic fit over a temperature range of -20 to +85°C (0 to +50°C for 5psi).
- 6. Between case and sending element.
- 7. The maximum pressure that can be applied to a transducer without rupture of either the sensing element or transducer.
- 8. The maximum pressure that can be applied without changing the transducer's performance or accuracy
- 9. Standard gage units are not recommended for vacuum applications.
- 10. Testing:
  - 10.1 Units are not tested over temperature or pressure.
  - 10.2 A final test is performed @ 1.5mA and room temperature for part functionality.
  - 10.3 All units are subjected to 100% drift test.
- 11. Marking:
- Part marked with Model Number, Pressure Range, Type, Lot Number, Serial Number and Date Code. 12. Shipping and Packaging:
  - The stainless steel diaphragm is protected by a static dissipative cap (No fitting options only). Each unit will be packaged individually in a plastic vial with anti-static foam.
- 13. Product description:
  - Model 85-XXXX-XU(T) is a uncompensated micro machined piezoresistive silicon pressure sensor

14. Direct mechanical contact with diaphragm is prohibited. Diaphragm surface must remain free of defects (scratches, punctures, dents, fingerprints, etc.) for device to operate properly. Caution is advised when handling parts with exposed diaphragms. Use protective cap whenever devices are not in use. DIMENSIONS

Dimensions are in inches [mm]



SENSOR PINOUT				
PIN NO.	FUNCTION			
1	-OUT			
2	-EX2			
3	+OUT			
4	+EX			
5	-EX1			

FITTING DIMENSIONS							
FITTING TYPE	"A" DIM	"B" DIM	"C" DIM				
1	1/4-18 NPT	.99[25.1]	7/8[22.2] HEX				
2	1/8-27 NPT	.96[24.4]	7/8[22.2] HEX				
3	7/16-20 UNF	.81[20.6]	7/8[22.2] HEX				
4	1/4-18 NPT	.73[18.5]	5/8[15.9] HEX				
5	1/4-19 BSP	.76[19.3]	3/4[19.0] HEX				
8	1/8-27 NPT	.60[15.2]	5/8[15.9] HEX				
9	1/4-19 BSP	.94[23.9]	7/8[22.2] HEX				
NOTE : FTG TYPE '4' ASSEMBLY SHOWN ALL DIMS ARE FOR REFERENCE							

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'A" DIM

"BOTTOM" MODULE ASSEMBLY

(SEE SHEET 1)

## RECOMMENDED MOUNTING DIMENSIONS









NOTE: WELD WELD PREP SHOWN IS FOR RESISTANCE WELD, ACTUAL GEOMETERY VARIES PER CUSTOMER REQUIREMENTS

CONNECTIONS



APPLICATION SCHEMATIC

## **ORDERING INFORMATION**



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